



PARTS CATALOGUE

YFM700PE (2BG1) U.S.A.



1N2BG-110E1

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YFM700PE
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

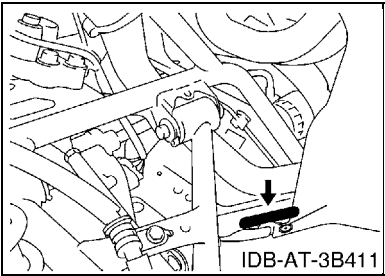
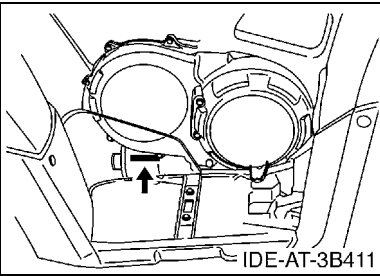
6. The asterisk (*) before a reference number indicates modified items after the first edition.

FOREWORD

7. Applicable Serial No.

Engine Serial No.

Frame Serial No.



8. Applicable Colour Code (The (*) mark shows Model colour.)

Abbreviation	Colour Name	Colour Code
DPBSN(*)	DARK PURPLISH BLUE SOLID N	0891
PDG(*)	PASTEL DEEP GREEN	00K0
RTR(*)	ROMANTIQUE ROUGE	00TR

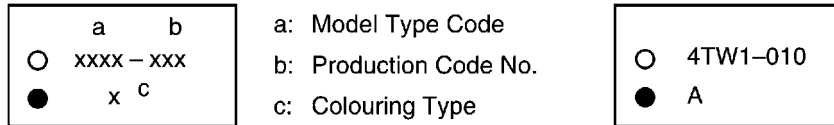
9. Quantity Column Information

Column No.	Name Of Q'ty Column	Destination
1	USA	U.S.A.

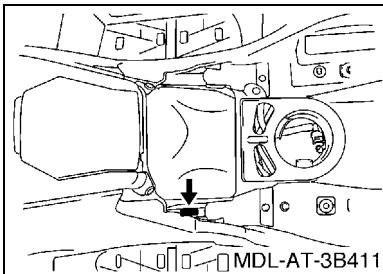
MODEL LABEL

- (1) A label called “Model Label” is affixed in the location as indicated in (3) below. When using this parts catalogue, please be sure to cross-reference the “model code – production code No.” in the catalogue with the “model code – production code No.” indicated on the Model Label affixed onto the product concerned.

- ## (2) “Model Label” Indication



- ### (3) Model Label Affixing Location



- #### (4) Colouring Information

[illegible]

- (5) Model Code – Production Code Number of Model Listed in This Parts Catalogue

[illegible]

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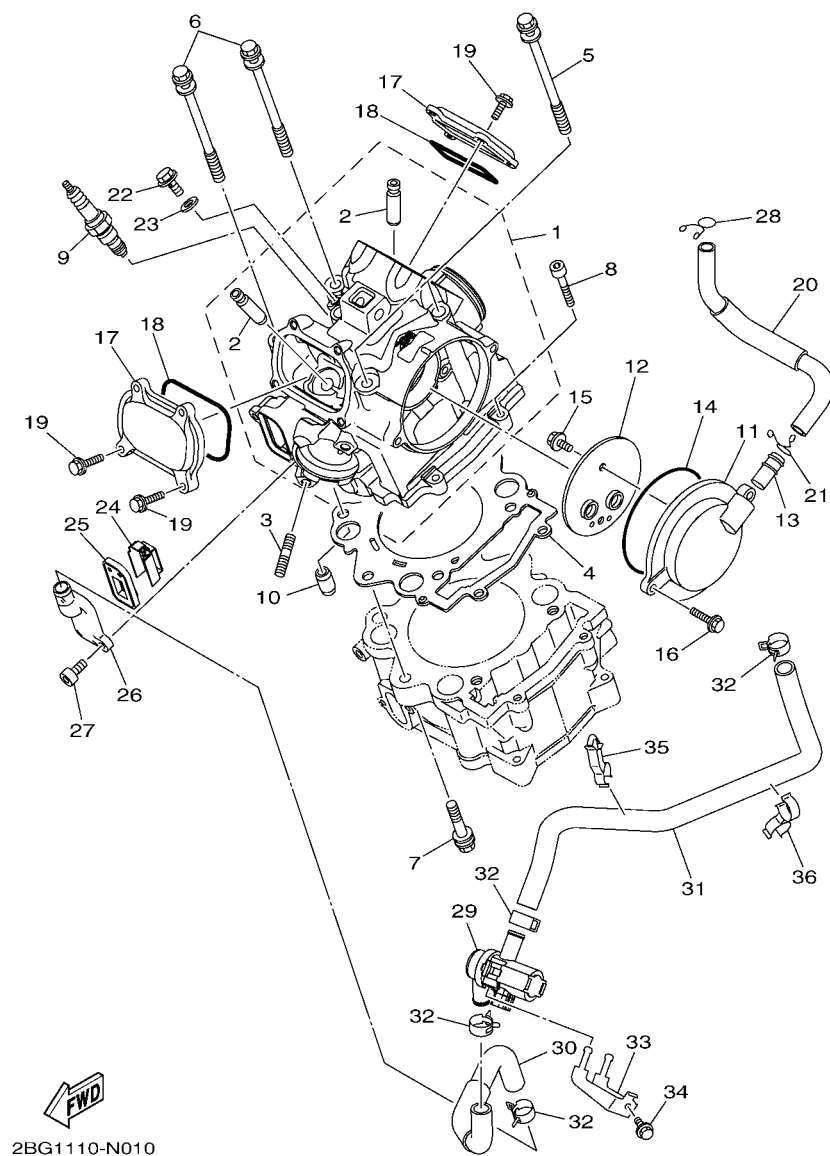
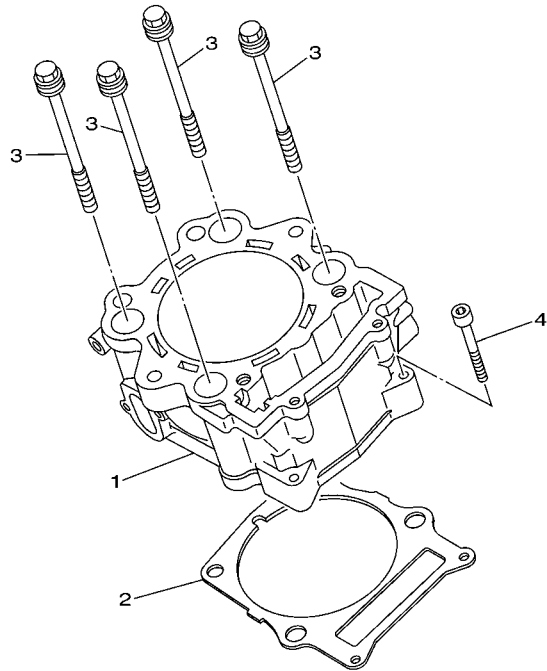


FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2BG-11102-00	CYLINDER HEAD ASSY	1				
2	4G0-11133-11	.GUIDE, VALVE 1	4				
3	95612-08625	BOLT, STUD	2				
4	3B4-11181-00	GASKET, CYLINDER HEAD 1	1				
5	90109-09003	BOLT	2				
6	90109-09002	BOLT	2				
7	90109-09005	BOLT	2				
8	91312-06030	BOLT	2				
9	94701-00420	PLUG, SPARK (NGK CPR7EA)	1				
10	93612-16254	PIN, DOWEL	2				
11	3B4-11185-00	COVER, CYLINDER HEAD SIDE 3	1				
12	3B4-11165-10	PLATE, BREATHER	1				
13	371-11167-01	PIPE, BREATHER 2	1				
14	93210-96601	O-RING	1				
15	95022-06012	BOLT, FLANGE	2				
16	95022-06020	BOLT, FLANGE	2				
17	1S3-11186-00	COVER, CYLINDER HEAD SIDE 2	2				
18	93210-78544	O-RING	2				
19	95022-06020	BOLT, FLANGE	8				
20	3B4-11166-01	PIPE, BREATHER 1	1				
21	90467-140A4	CLIP	1				
22	90401-08004	BOLT, UNION	1				
23	90430-08119	GASKET	1				
24	2BG-1482K-00	PLATE	1				
25	5JW-14890-00	REED VALVE ASSY	1				
26	5JW-14889-00	CAP, CASE	1				
27	90110-06175	BOLT, HEXAGON SOCKET HEAD	2				

FIG. 2 CYLINDER

[illegible]

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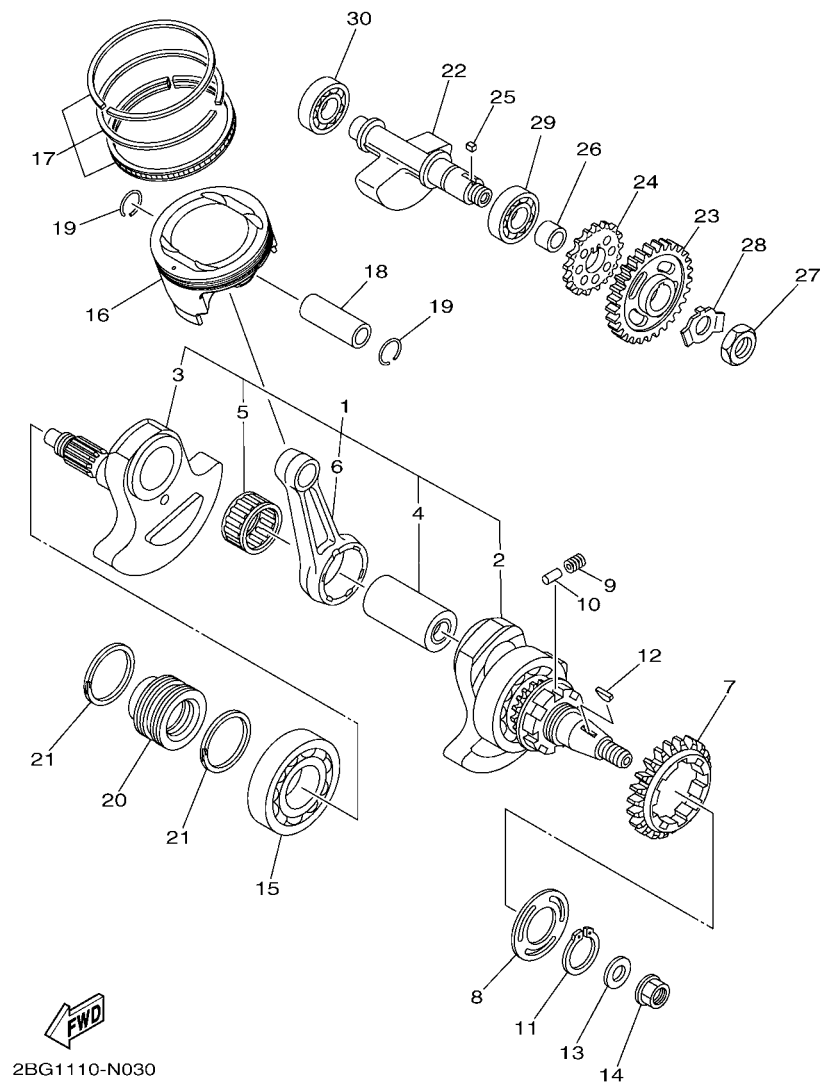


FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2BG-11400-00	CRANKSHAFT ASSY	1				
2	3B4-11401-09	.CRANK SUB ASSY 1	1				
3	3B4-11402-09	.CRANK SUB ASSY 2	1				
4	5VK-11681-01	.PIN, CRANK 1	1				
5	93310-84037	.BEARING	1				
6	2BG-11651-00	.ROD, CONNECTING	1				
7	1HP-11536-00	GEAR, DRIVE (44T)	1				
8	5KM-11565-00	WASHER, BEARING COVER	1				
9	90501-220A1	SPRING, COMPRESSION	8				
10	93606-09002	PIN, DOWEL	4				
11	99009-35400	CIRCLIP	1				
12	90280-05001	KEY, WOODRUFF	1				
13	90201-16013	WASHER, PLATE	1				
14	90179-16004	NUT	1				
15	93306-30810	BEARING	1				
16	2BG-11631-00	PISTON (STD)	1				
17	1S3-11603-10	PISTON RING SET (STD)	1				
18	5VK-11633-00	PIN, PISTON	1				
19	93450-24154	CIRCLIP	2				
20	3B4-16181-00	SPACER 1	1				
21	2BG-11447-00	SEAL, CRANK	2				
22	2BG-11454-00	WEIGHT 1	1				
23	1HP-11531-10	GEAR, BALANCE WEIGHT	1				
24	1HP-13354-00	SPROCKET, DRIVE	1				
25	90282-05013	KEY, STRAIGHT	1				
26	90387-24001	COLLAR	1				
27	90170-18003	NUT	1				

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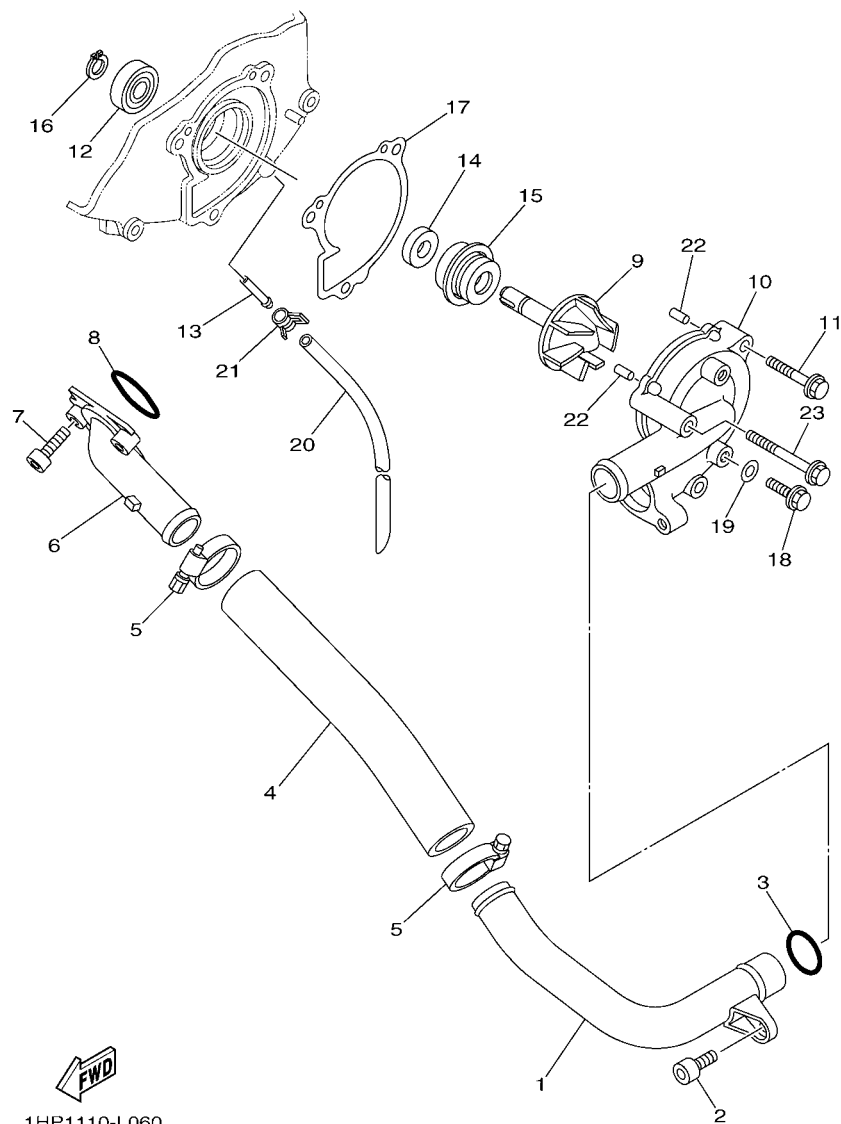


FIG. 6 WATER PUMP

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	3B4-12481-00	PIPE 1	1				
2	91312-06012	BOLT	1				
3	93210-21190	O-RING	1				
4	3B4-12577-01	HOSE 2	1				
5	90450-32015	HOSE CLAMP ASSY	2				
6	5KM-12469-00	JOINT 1	1				
7	91312-06020	BOLT	2				
8	93210-33786	O-RING	1				
9	3B4-12450-00	IMPELLER SHAFT ASSY	1				
10	3B4-12422-00	COVER, HOUSING	1				
11	95022-06030	BOLT, FLANGE	1				
12	93306-00006	BEARING	1				
13	5D3-1243K-00	PIPE, DRAIN	1				
14	93101-10090	OIL SEAL	1				
15	11H-12438-10	SEAL, MECHANICAL	1				
16	99009-10400	CIRCLIP	1				
17	3B4-12428-00	GASKET, HOUSING COVER 2	1				
18	95022-06010	BOLT, FLANGE	2				
19	90430-06014	GASKET	2				
20	90445-07340	HOSE (L310)	1				
21	90467-07093	CLIP	1				
22	93604-10011	PIN, DOWEL	2				
23	95022-06050	BOLT, FLANGE	1				

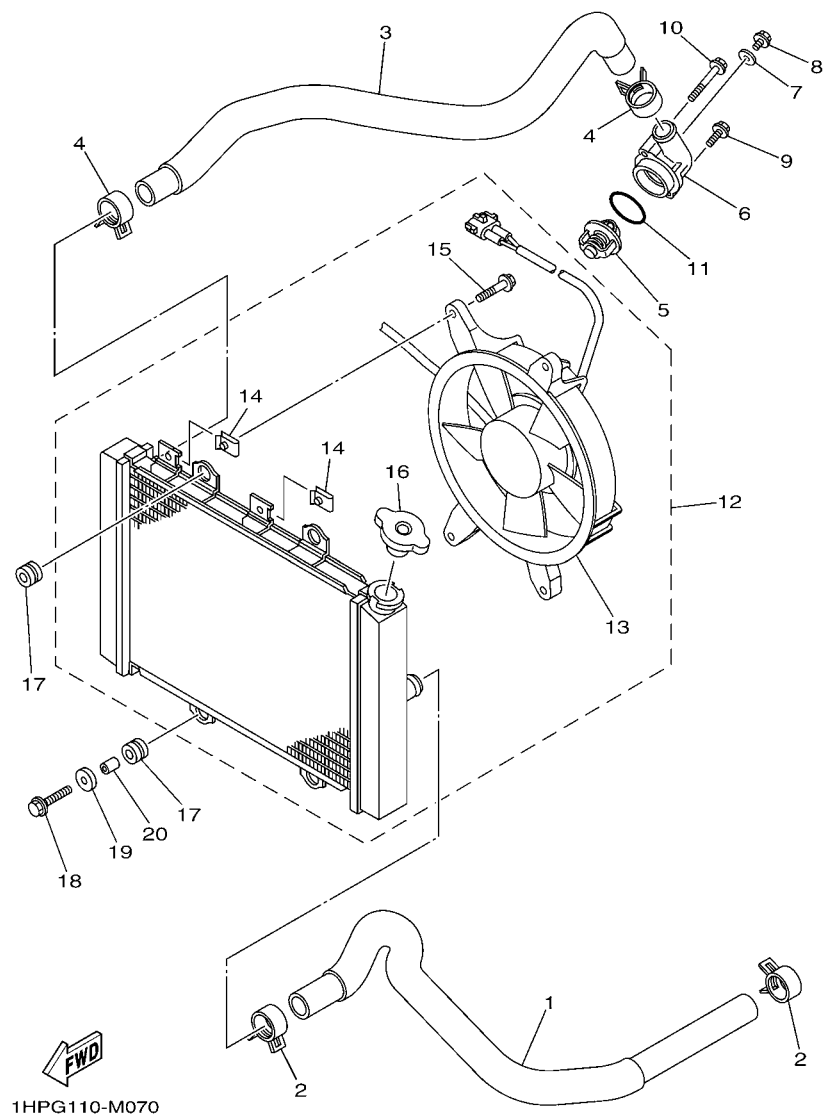


FIG. 7 RADIATOR & HOSE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-E2576-00	HOSE 1	1				
2	90467-26189	CLIP	2				
3	1HP-E2578-00	HOSE 3	1				
4	90467-26189	CLIP	2				
5	5VK-12410-00	THERMOSTAT ASSY	1				
6	1S3-12413-00	COVER, THERMOSTAT	1				
7	90430-06014	GASKET	1				
8	95022-06010	BOLT, FLANGE	1				
9	95022-06020	BOLT, FLANGE	1				
10	95022-06045	BOLT, FLANGE	1				
11	93210-41042	O-RING	1				
12	1HP-E2460-00	RADIATOR ASSY	1				
13	1HP-E2405-00	.BLOWER ASSY	1				
14	1HP-E2535-00	.NUT SPRING	4				
15	1HP-E2675-00	.BOLT, BLOWER HOLDING	4				
16	1HP-E2462-00	.CAP, RADIATOR	1				
17	90480-15235	GROMMET	4				
18	95812-06020	BOLT, FLANGE	2				
19	90209-06012	WASHER	2				
20	90387-06113	COLLAR	2				

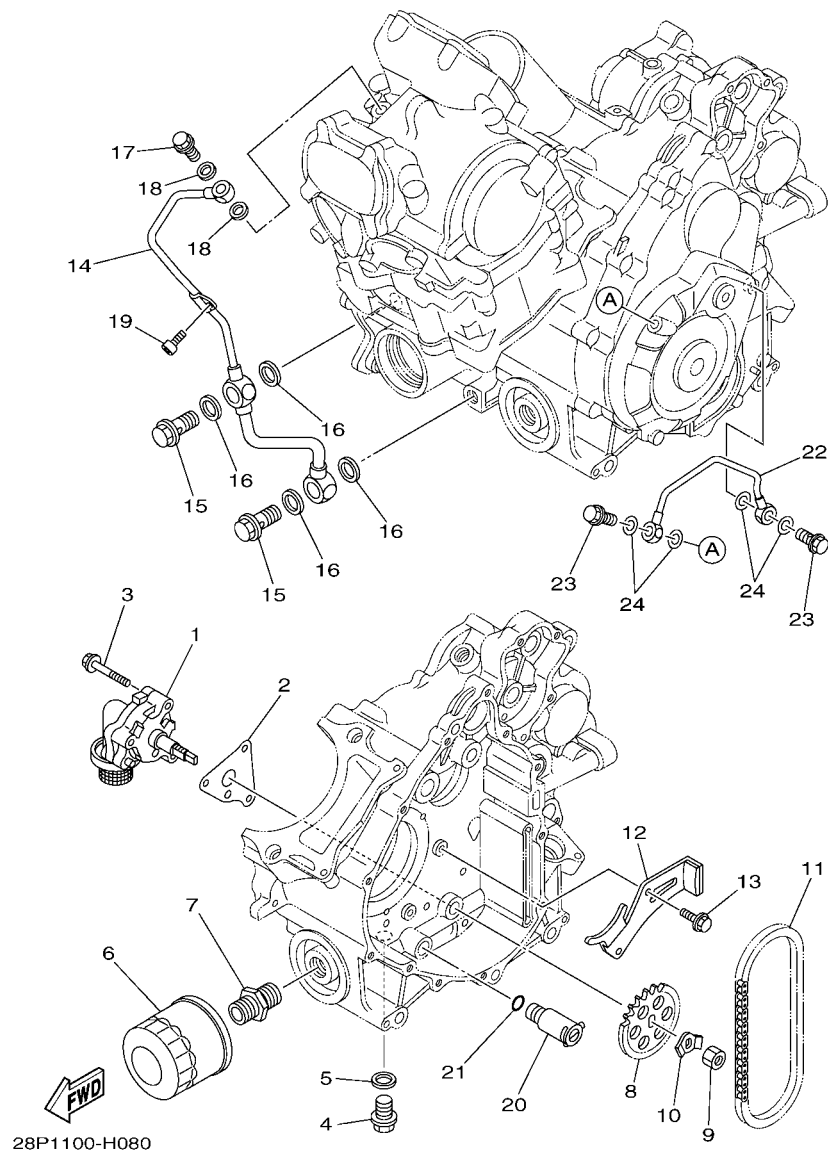


FIG. 8 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	3B4-13300-00	OIL PUMP ASSY	1				
2	3B4-13329-00	GASKET, PUMP COVER	1				
3	95022-06040	BOLT, FLANGE	3				
4	90340-14132	PLUG, STRAIGHT SCREW	1				
5	214-11198-01	GASKET	1				
6	5GH-13440-50	ELEMENT ASSY, OIL CLEANER	1				
7	90401-20008	BOLT, UNION	1				
8	3B4-13355-00	SPROCKET, DRIVEN	1				
9	95312-10600	NUT	1				
10	90215-10008	WASHER, LOCK	1				
11	94580-31074	CHAIN (DID 25HT)	1				
12	3B4-12221-00	GUIDE, STOPPER 3	1				
13	90105-06082	BOLT, FLANGE	2				
14	3B4-13171-00	PIPE, DELIVERY 2	1				
15	90401-14118	BOLT, UNION	2				
16	90430-14043	GASKET	4				
17	90401-10024	BOLT, UNION	1				
18	90430-10188	GASKET	2				
19	91312-06012	BOLT	1				
20	25G-13490-00	RELIEF VALVE ASSY	1				
21	93210-10096	O-RING	1				
22	28P-13161-00	PIPE, DELIVERY 1	1				
23	90401-08006	BOLT, UNION	2				
24	90430-08119	GASKET	4				

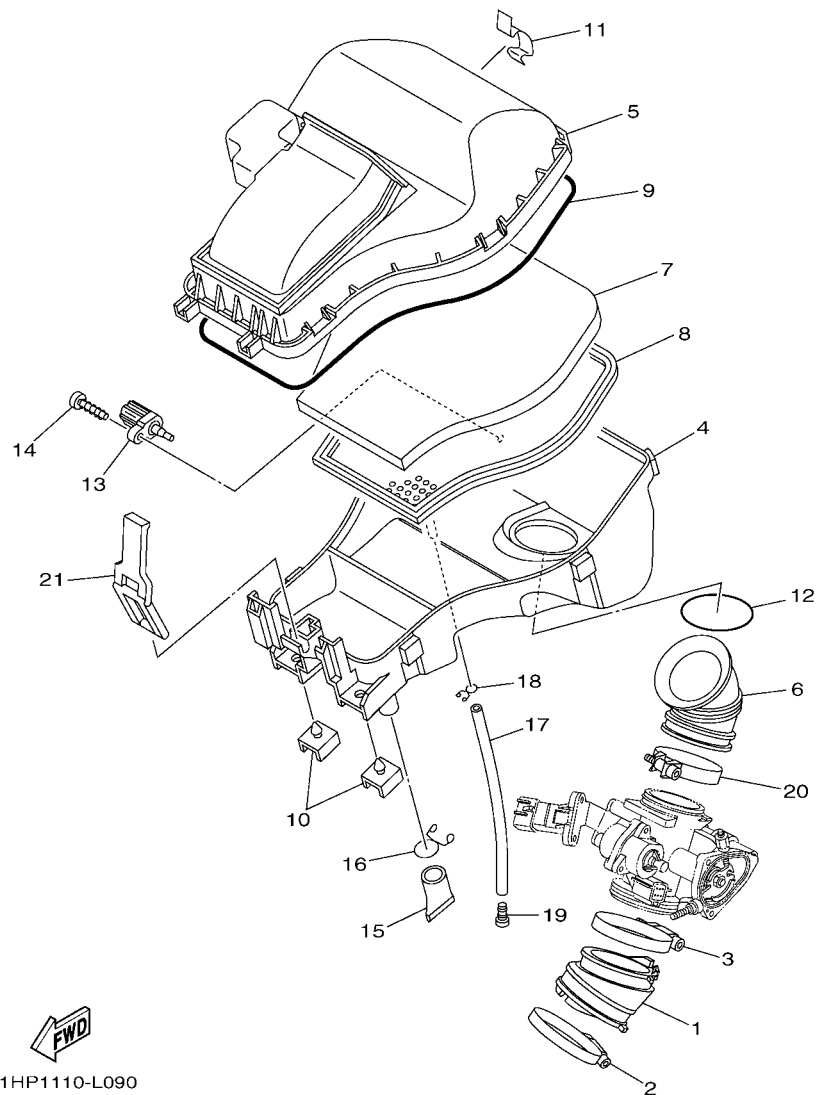
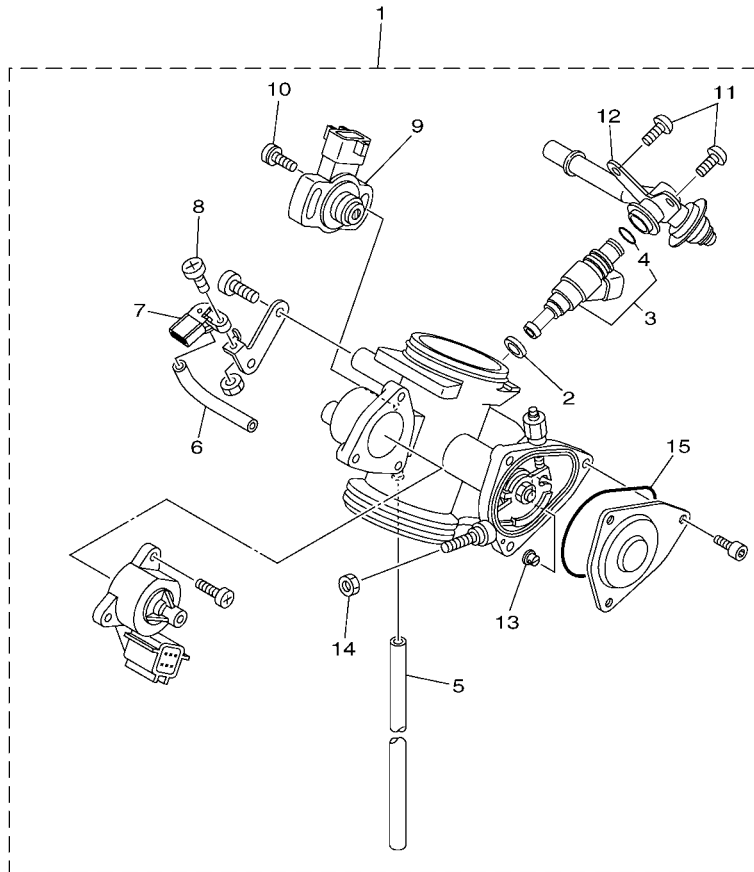


FIG. 9 INTAKE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	3B4-13586-00	JOINT, CARBURETOR 1	1				
2	90450-72004	HOSE CLAMP ASSY	1				
3	90450-72004	HOSE CLAMP ASSY	1				
4	2BG-E4411-00	CASE, AIR CLEANER 1	1				
5	3B4-14402-03	CAP ASSY, AIR CLEANER	1				
6	3B4-14453-00	JOINT, AIR CLEANER 1	1				
7	1HP-E4451-01	ELEMENT, AIR CLEANER	1				
8	1HP-E4472-00	PLATE, ELEMENT	1				
9	3B4-14457-00	SEAL	1				
10	3B4-14409-00	DAMPER	2				
11	3B4-14424-00	CLIP, CAP FITTING	6				
12	1HP-E4462-00	SEAL	1				
13	8FP-85886-00	SENSOR, AIR TEMPERATURE	1				
14	97702-50520	SCREW, TAPPING	1				
15	59V-14457-00	SEAL	1				
16	90467-220A1	CLIP	1				
17	91A20-07020	TUBE, FLEXIBLE VINYL (L200)	1				
18	90467-100A1	CLIP	1				
19	90338-08174	PLUG	1				
20	90450-59006	HOSE CLAMP ASSY	1				
21	3B4-14455-00	BAND	1				



2BG1110-N100

FIG. 10 THROTTLE BODY ASSY 1

REF. NO.	PART NO.	DESCRIPTION	USA					REMARKS
1	2BG-13750-00	THROTTLE BODY ASSY	1					
2	8FP-13556-00	.RUBBER, INJECTOR	1					
3	3B4-13761-00	.INJECTOR	1					
4	5PS-14147-00	.O-RING	1					
5	28P-13543-00	.HOSE, AIR	1					
- 6	5JW-14348-00	- .PIPE 1	- 1	-	-	-	-	-
7	5S7-82380-00	.SENSOR, PRESSURE	1					
8	2C0-14216-00	.SCREW	1					
9	3B4-85885-00	.THROTTLE SENSOR ASSY	1					
10	8CC-14216-10	.SCREW	2					
- 11	98502-06012	- .SCREW, PAN HEAD	- 2	-	-	-	-	-
12	2BG-13160-00	.DELIVERY PIPE ASSY 1	1					
13	1UY-14155-00	.GUIDE, CABLE	1					
14	1S3-14161-00	.NUT, CABLE ADJUSTING	1					
15	5LP-14147-00	.O-RING	1					
- - - - -	- - - - -	- - - - -	-	-	-	-	-	-
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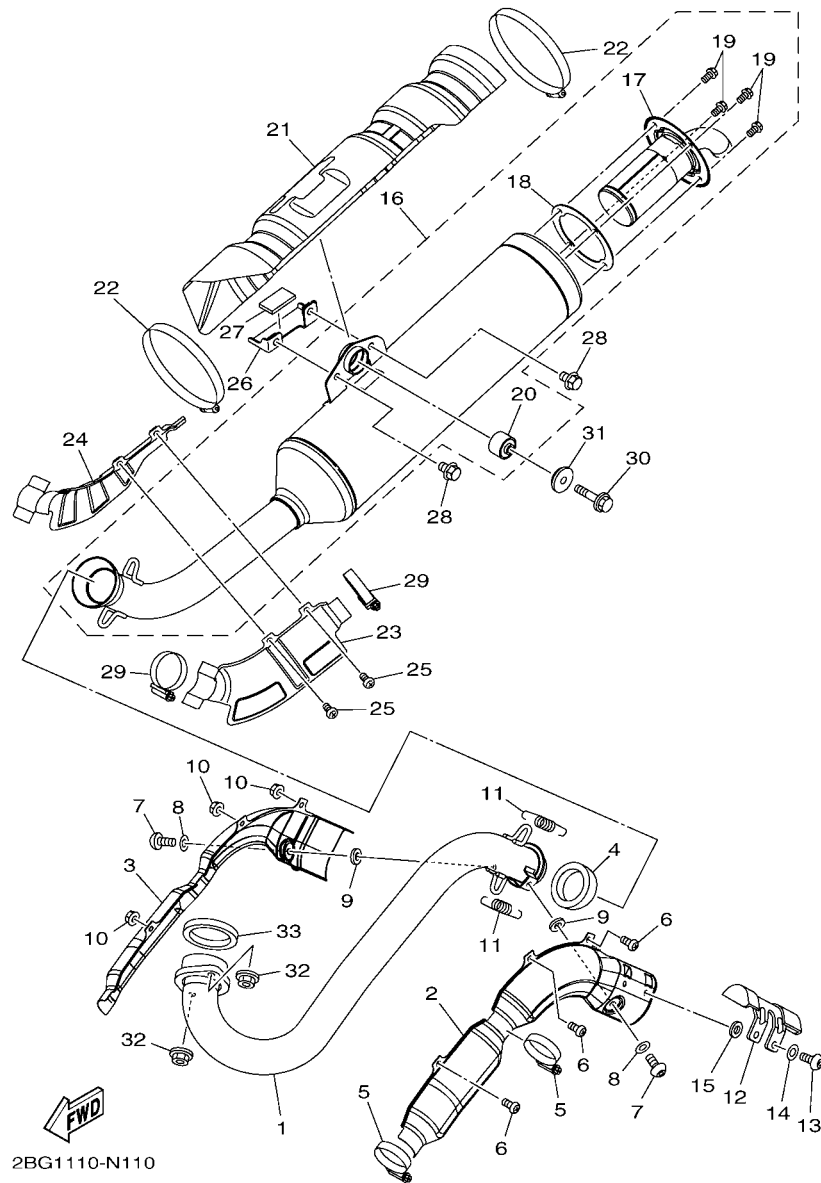


FIG. 11 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2BG-E4611-00	PIPE, EXHAUST 1	1				
2	2BG-E4627-00	COVER, EXHAUST	1				
3	2BG-E463B-00	PROTECTOR, EXT. PIPE 2	1				
4	1HP-E4714-00	GASKET, MUFFLER	1				
5	90450-45806	HOSE CLAMP ASSY	2				
6	98502-06012	SCREW, PAN HEAD	3				
7	92012-06010	BOLT, BUTTON HEAD	2				
8	92902-06200	WASHER	2				
9	90201-05037	WASHER, PLATE	2				
10	95702-06500	NUT, FLANGE	3				
11	90506-30006	SPRING, TENSION	2				
12	1HP-E4758-00	PROTECTOR, SILENCER	1				
13	92012-06012	BOLT, BUTTON HEAD	2				
14	92902-06200	WASHER	2				
15	90201-05015	WASHER, PLATE	2				
16	2BG-E4703-00	MUFFLER COMP. 1	1				
17	2BG-E4780-00	.SPARK ARRESTER ASSY	1				
18	2BG-E4755-00	.GASKET, SILENCER	1				
19	95022-06012	.BOLT, FLANGE	4				
20	1HP-F7414-00	.DAMPER, FOOTREST	1				
21	1HP-E4718-00	PROTECTOR, MUFFLER 1	1				
22	90450-99805	HOSE CLAMP ASSY	2				
23	1HP-E471C-00	PROTECTOR ASSY 1	1				
24	1HP-E472C-00	PROTECTOR ASSY., 2	1				
25	98502-06012	SCREW, PAN HEAD	2				
26	1HP-E477U-00	STOPPER 1	1				
27	1HP-E4733-00	MAT 1	1				

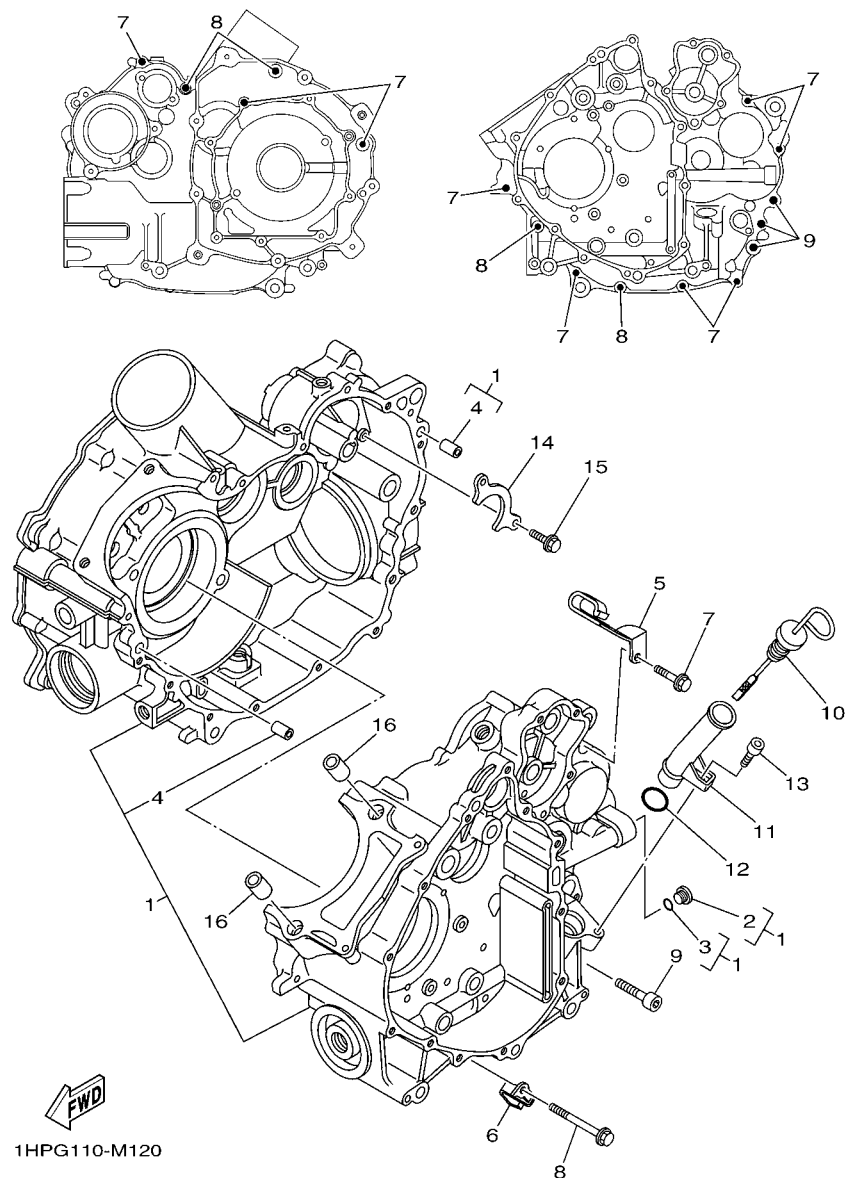


FIG. 12 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	QTY				REMARKS
1	3B4-15100-29	CRANKCASE ASSY	1				
2	36Y-15189-00	.PLUG	1				
3	93210-16325	.O-RING	1				
4	99530-10116	.PIN, DOWEL	2				
5	90462-16003	CLAMP	1				
6	90462-08049	CLAMP	1				
7	95022-06030	BOLT, FLANGE	9				
8	95022-06060	BOLT, FLANGE	4				
9	91312-08040	BOLT	3				
10	3B4-15362-01	PLUG, OIL LEVEL	1				
11	3B4-15112-02	PIPE, OIL	1				
12	93210-21631	O-RING	1				
13	91312-06012	BOLT	1				
14	3B4-15388-00	PLATE, BEARING COVER	1				
15	90105-06082	BOLT, FLANGE	2				
16	99530-14016	PIN, DOWEL	2				

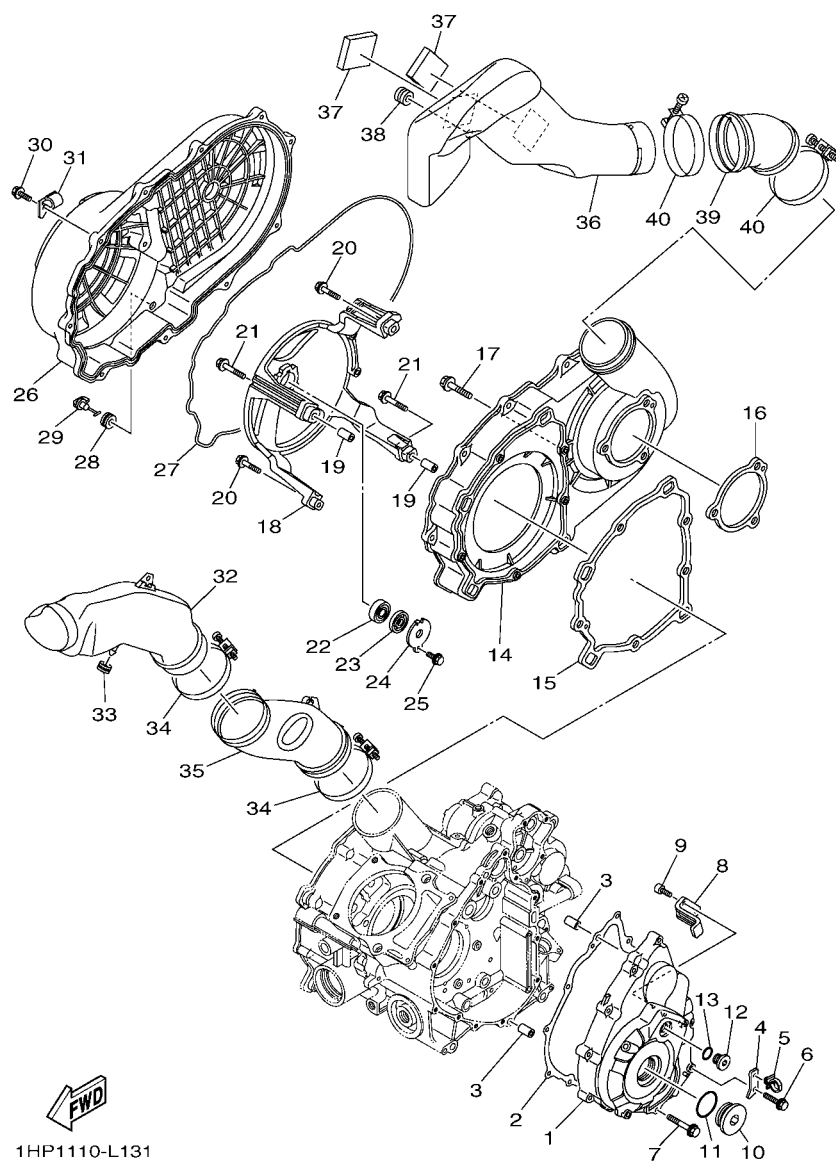


FIG. 13 CRANKCASE COVER 1

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	3B4-15411-10	COVER, CRANKCASE 1	1				
2	3B4-15451-00	GASKET, CRANKCASE COVER 1	1				
3	99530-10116	PIN, DOWEL	2				
4	1HP-15191-00	PLATE	1				
5	90464-12001	CLAMP	1				
6	95022-06030	BOLT, FLANGE	11				
7	95022-06050	BOLT, FLANGE	1				
8	3B4-15113-00	PLATE	1				
9	91312-05014	BOLT	2				
10	90340-36004	PLUG, STRAIGHT SCREW	1				
11	93210-357A3	O-RING	1				
12	90340-14016	PLUG, STRAIGHT SCREW	1				
13	93210-14369	O-RING	1				
14	3B4-15421-00	COVER, CRANKCASE 2	1				
15	3B4-15453-00	GASKET	1				
16	3B4-15315-00	SEAL, CRANKCASE	1				
17	95822-06030	BOLT, FLANGE	8				
18	3B4-15442-00	HOUSING, BEARING	1				
19	99530-10116	PIN, DOWEL	2				
20	95822-06030	BOLT, FLANGE	2				
21	95822-06040	BOLT, FLANGE	2				
22	93306-20103	BEARING	1				
23	93101-12168	OIL SEAL	1				
24	4WV-15381-00	PLATE, BEARING COVER	1				
25	95022-06016	BOLT, FLANGE	1				
26	3B4-15431-00	COVER, CRANKCASE 3	1				
27	3B4-15379-00	SEAL, CRANKCASE	1				

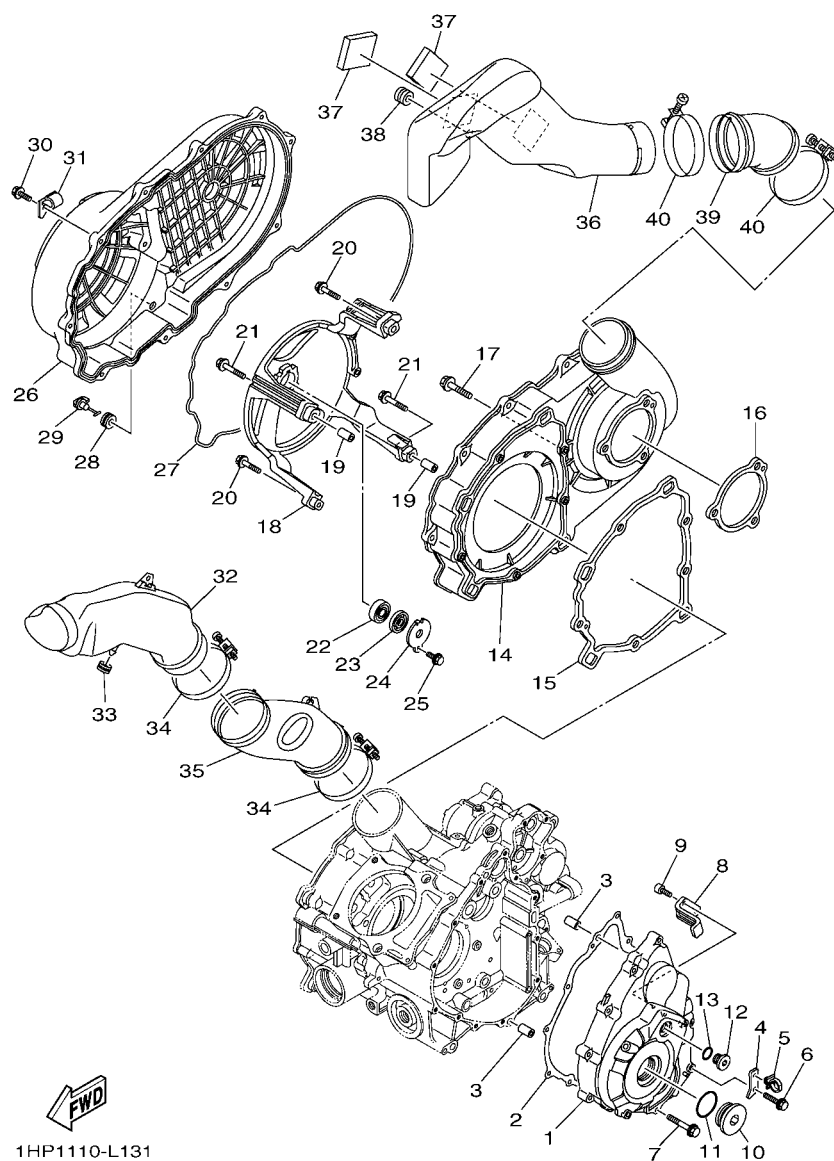


FIG. 13 CRANKCASE COVER 1

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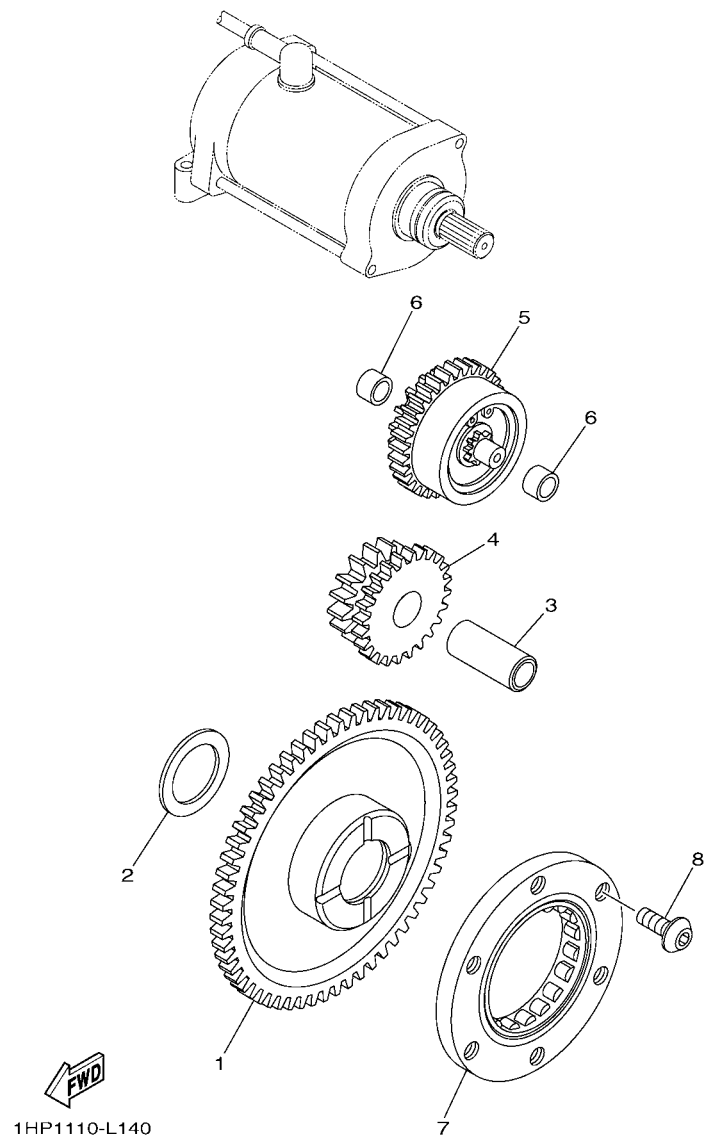


FIG. 14 STARTER CLUTCH

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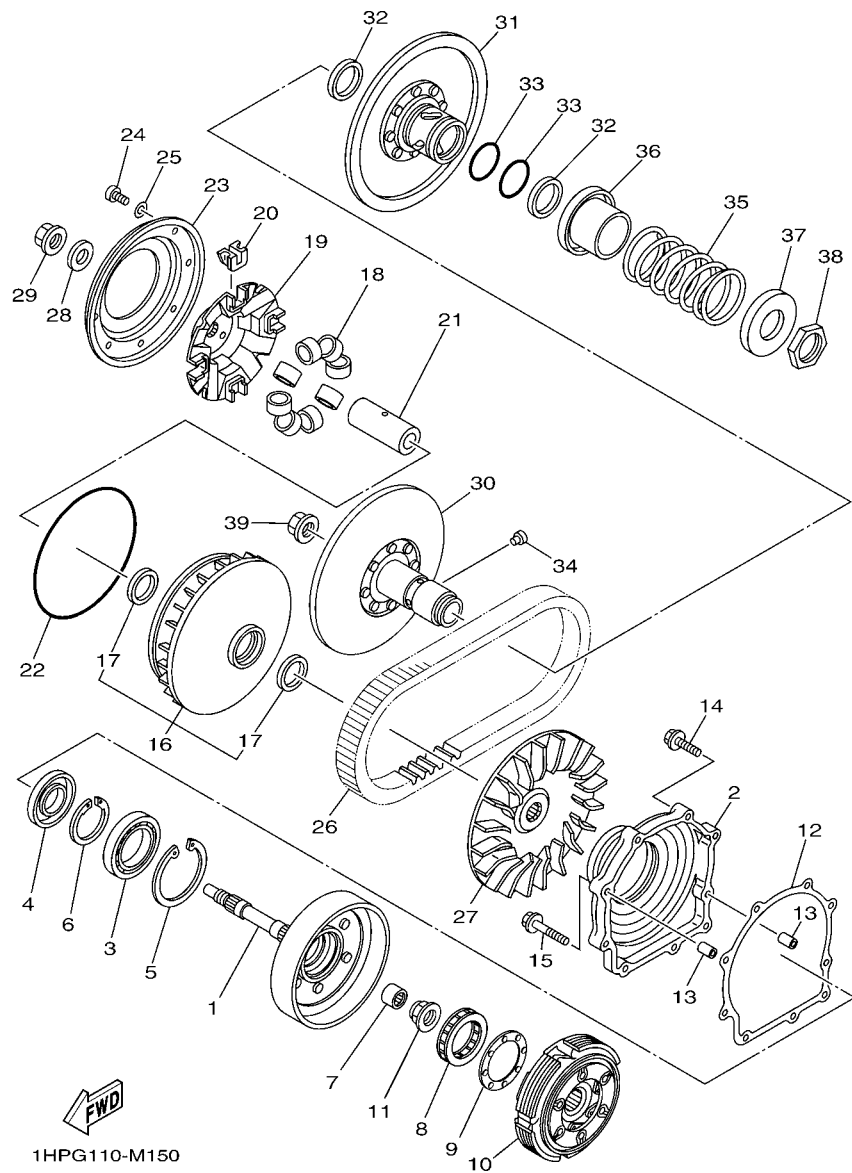


FIG. 15 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-16611-00	CLUTCH HOUSING COMP.	1				
2	3B4-15163-00	HOUSING, BEARING 1	1				
3	93316-01003	BEARING	1				
4	93102-35004	OIL SEAL	1				
5	99009-80500	CIRCLIP	1				
6	93410-46079	CIRCLIP	1				
7	93315-21813	BEARING	1				
8	4SH-16664-00	BEARING, ONE WAY	1				
9	1HP-16717-00	RING, SEAL	1				
10	3B4-16620-00	CLUTCH CARRIER ASSY	1				
11	90179-22021	NUT	1				
12	3B4-15463-00	GASKET, COVER PINION 2	1				
13	99530-10116	PIN, DOWEL	2				
14	95022-06030	BOLT, FLANGE	7				
15	95022-06040	BOLT, FLANGE	2				
16	3B4-17606-00	PRIMARY SLIDING SHEAVE COMP.	1				
17	93101-35001	OIL SEAL	2				
18	3B4-17632-01	WEIGHT	8				
19	3B4-17623-02	CAM	1				
20	3B4-17653-00	SLIDER	4				
21	3B4-17645-00	COLLAR	1				
22	93211-59001	O-RING	1				
23	4WV-17639-10	STOPPER	1				
24	90157-04006	SCREW, PAN HEAD	8				
25	90201-047R9	WASHER, PLATE	8				(M4 WASHER)
26	3B4-17641-00	V-BELT	1				
27	3B4-17611-00	SHEAVE, PRIMARY FIXED	1				

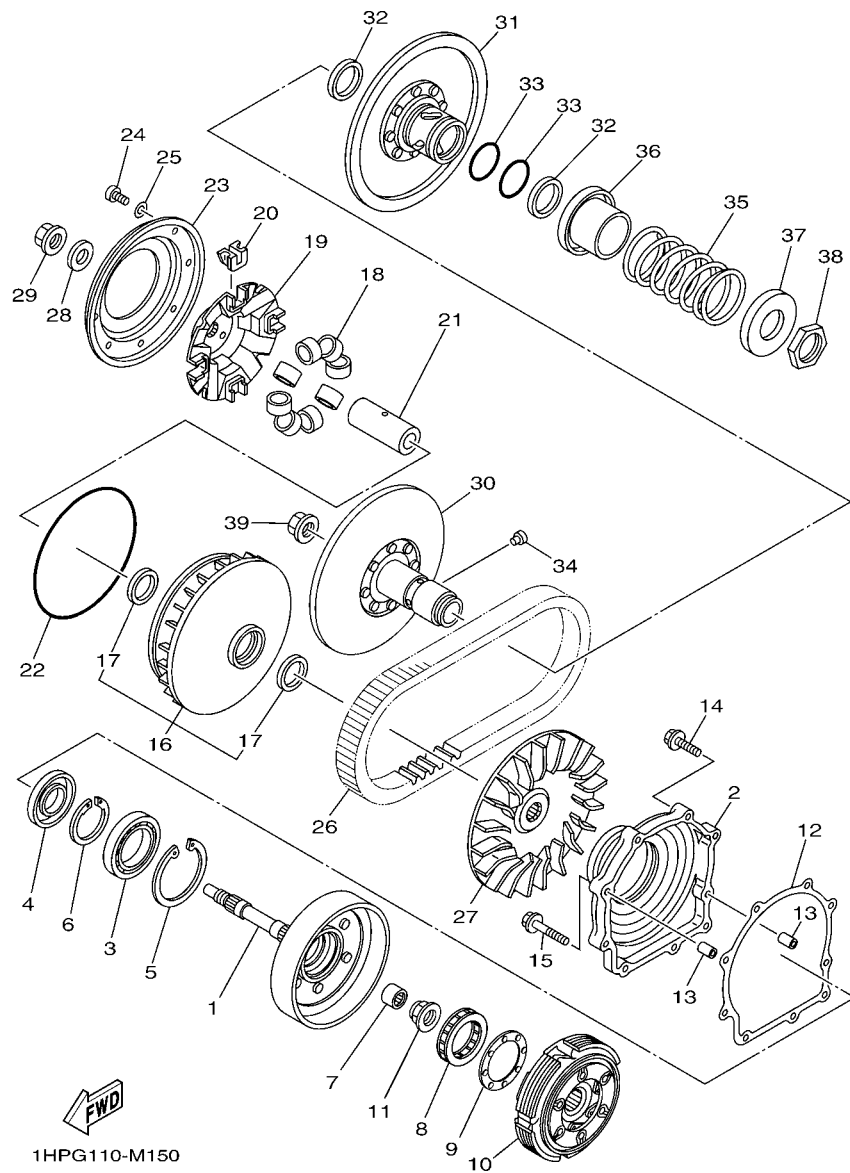


FIG. 15 CLUTCH

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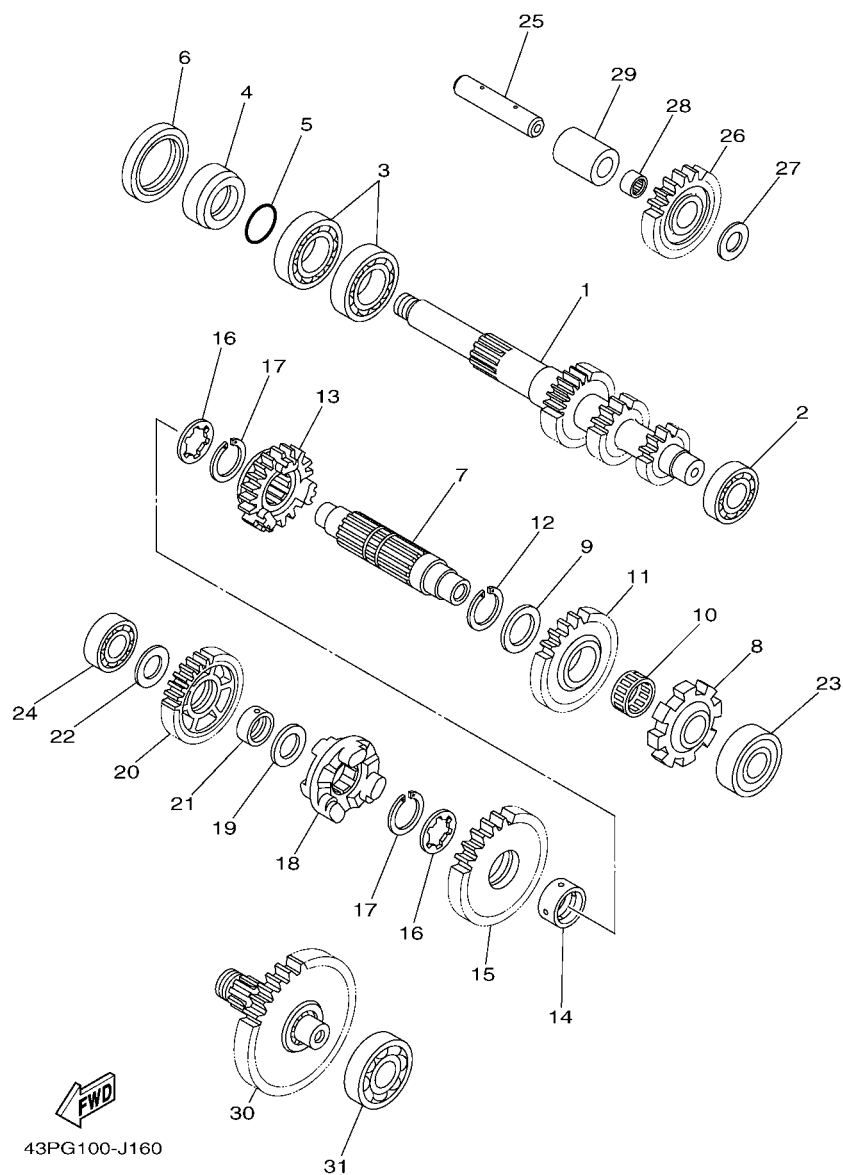


FIG. 16 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	3B4-17681-10	SHAFT, SECONDARY	1				
2	93306-00401	BEARING	1				
3	93306-07801	BEARING	2				
4	90387-26001	COLLAR	1				
5	93210-26001	O-RING	1				
6	93102-42004	OIL SEAL	1				
7	3B4-17421-00	AXLE, DRIVE	1				
8	3B4-17473-00	STOPPER	1				
9	90201-25290	WASHER, PLATE	1				
10	93310-32590	BEARING	1				
11	3B4-17253-00	GEAR, REVERSE WHEEL 2 (28T)	1				
12	93440-25084	CIRCLIP	1				
13	3B4-17582-00	GEAR, MIDDLE DRIVE (21T)	1				
14	90387-250R3	COLLAR	1				
15	3B4-17233-00	GEAR, LOW WHEEL (31T)	1				
16	90214-22007	WASHER, CLAW	2				
17	93440-25084	CIRCLIP	2				
18	3B4-17285-02	CLUTCH, DOG	1				
19	90201-20028	WASHER, PLATE	1				
20	3B4-17223-10	GEAR, HIGH WHEEL (31T)	1				
21	90387-20021	COLLAR	1				
22	90201-170U8	WASHER, PLATE	1				
23	93306-20483	BEARING	1				
24	93306-20309	BEARING	1				
25	3B4-17432-01	AXLE, IDLE	1				
26	16B-17243-00	GEAR, REVERSE WHEEL 1 (23T)	1				
27	90201-15029	WASHER, PLATE	1				

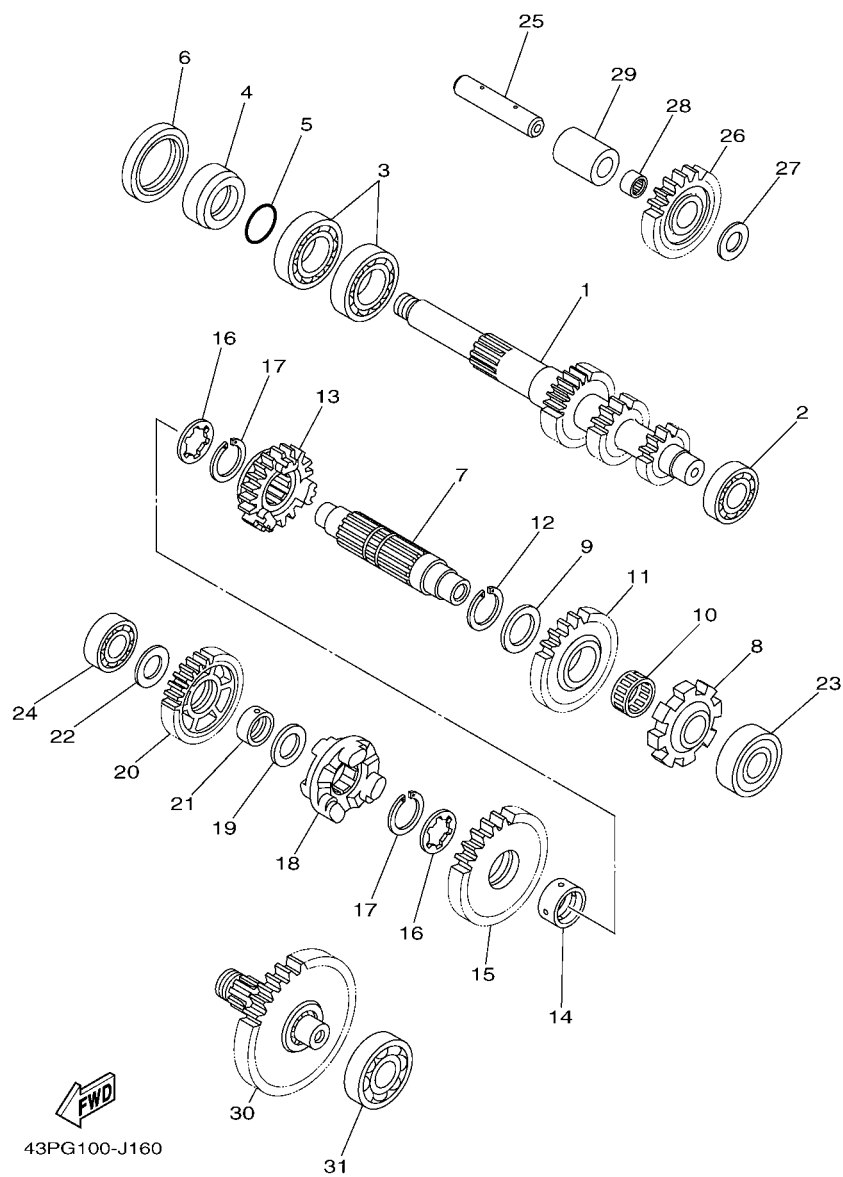
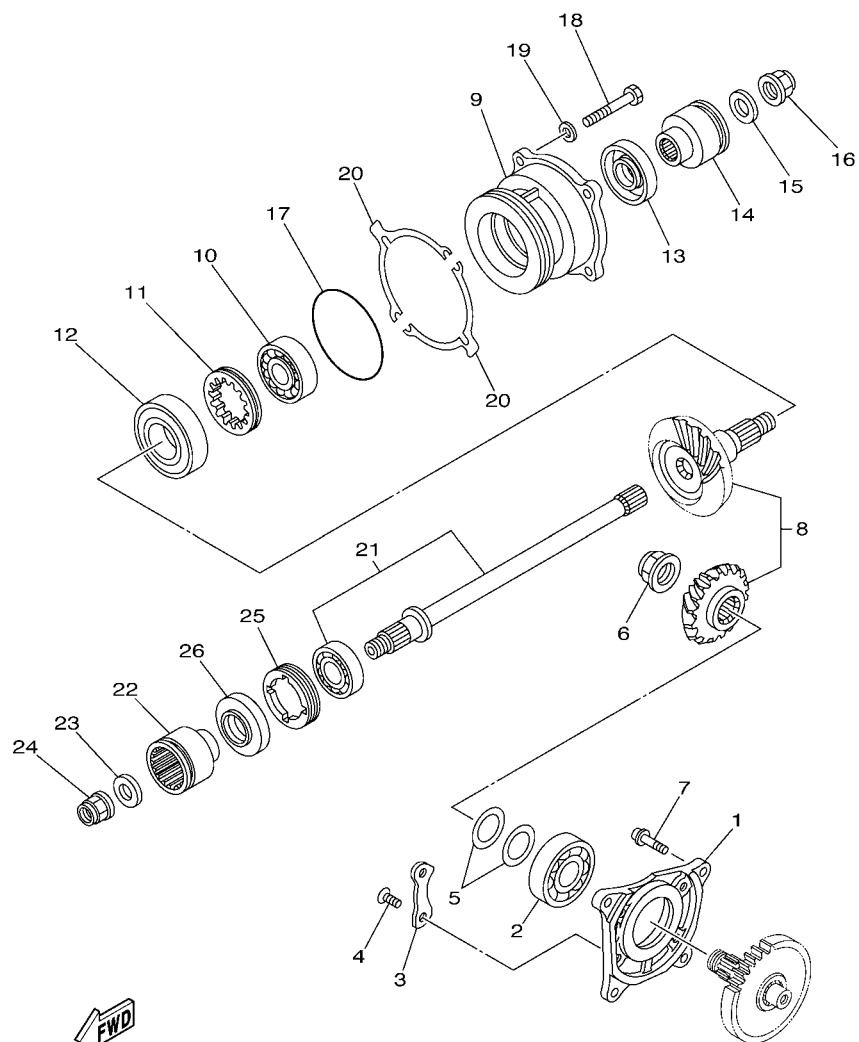


FIG. 16 TRANSMISSION

[illegible]



3B49100-G170

FIG. 17 MIDDLE DRIVE GEAR

REF. NO.	PART NO.	DESCRIPTION	USA					REMARKS
1	3B4-17521-00	HOUSING, BEARING	1					
2	93306-30537	BEARING	1					
3	11H-15383-02	PLATE, BEARING COVER	2					
4	90149-08013	SCREW	4					
5	5KM-17531-50	SHIM, PINION (0.5T)	2					UR
	5KM-17531-60	SHIM, PINION (0.55T)	2					UR
	5KM-17531-70	SHIM, PINION (0.6T)	2					UR
	5KM-17531-80	SHIM, PINION (0.7T)	2					UR
	5KM-17531-90	SHIM, PINION (0.8T)	2					UR
	5KM-17531-A0	SHIM, PINION (0.9T)	2					UR
	5KM-17531-B0	SHIM, PINION (1.0T)	2					UR
6	90179-22013	NUT	1					
7	90110-08091	BOLT, HEXAGON SOCKET HEAD	4					
8	3B4-17530-01	PINION SET	1					
9	3B4-17551-00	HOUSING, BEARING	1					
10	93306-37206	BEARING	1					
11	90179-60001	NUT	1					
12	93306-20654	BEARING	1					
13	93102-30010	OIL SEAL	1					
14	3B4-17832-10	COUPLING	1					
15	90201-16021	WASHER, PLATE	1					
16	90179-16006	NUT	1					
17	93210-78544	O-RING	1					
18	97022-08030	BOLT, HEXAGON	4					
19	92902-08600	WASHER, PLATE	4					
20	3B4-17531-00	SHIM, PINION (0.1T)	2					UR
	3B4-17531-10	SHIM, PINION (0.15T)	2					UR

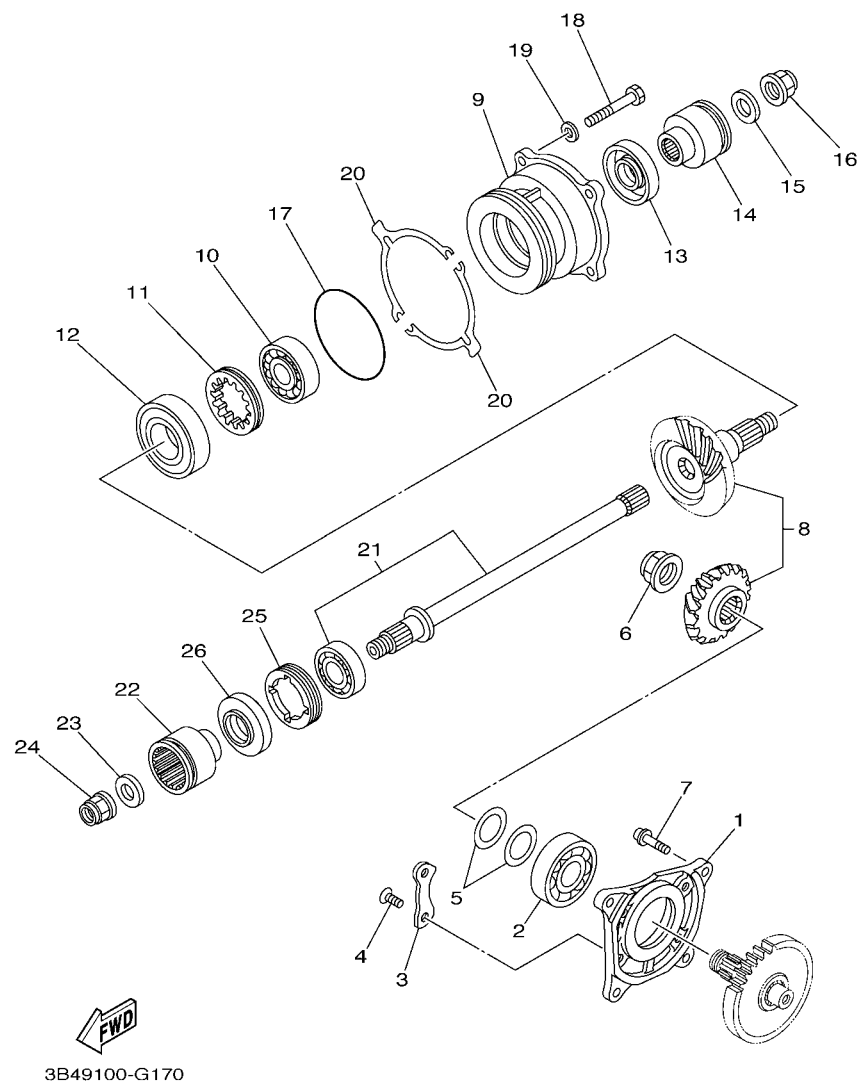


FIG. 17 MIDDLE DRIVE GEAR

[illegible]

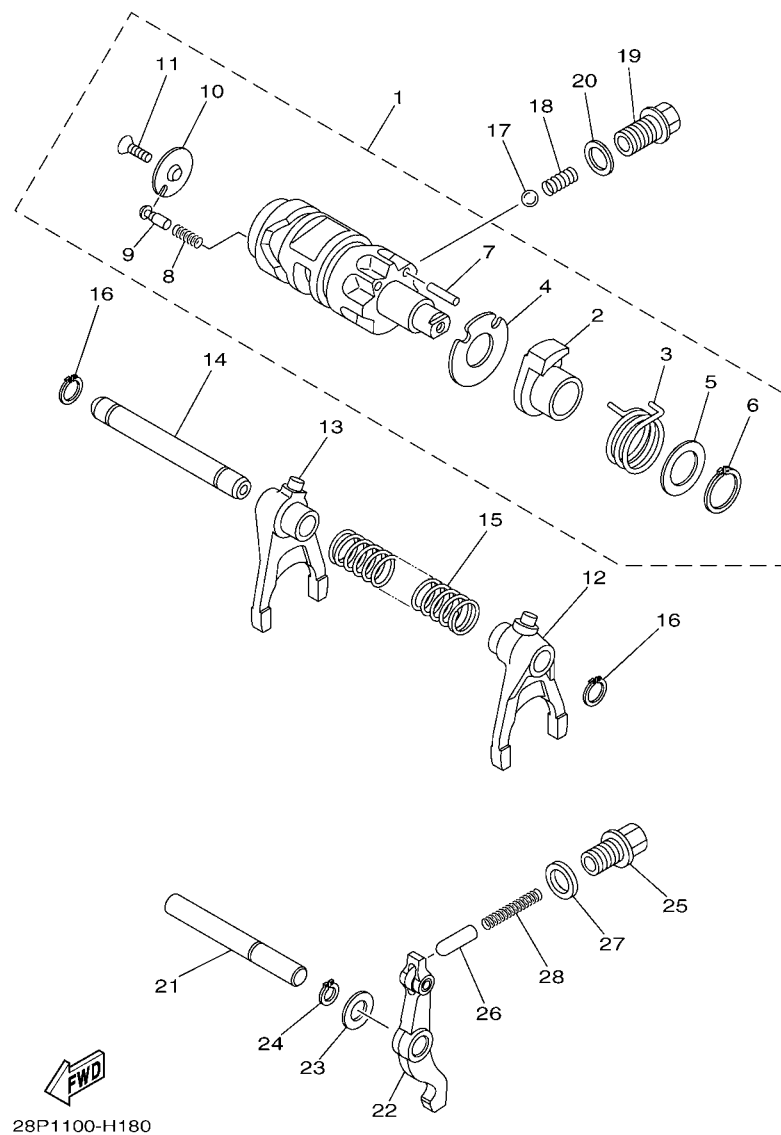


FIG. 18 SHIFT CAM & FORK

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	3B4-18540-21	SHIFT CAM ASSY	1				
2	5KM-18171-00	.CAM, LEVER	1				
3	90508-32132	.SPRING, TORSION	1				
4	3B4-18331-00	.PLATE, SHIFT CAM	1				
5	90560-20040	.SPACER	1				
6	93410-20038	.CIRCLIP	1				
7	93604-18100	.PIN, DOWEL	1				
8	90501-06022	.SPRING, COMPRESSION	1				
9	5KM-18542-00	.POINT, NEUTRAL	1				
10	4UN-18566-00	.PLATE, SIDE 2	1				
11	90149-05016	.SCREW	1				
12	3B4-18511-11	FORK, SHIFT 1	1				
13	3B4-18512-11	FORK, SHIFT 2	1				
14	3B4-18531-00	BAR, SHIFT FORK GUIDE 1	1				
15	90501-140A2	SPRING, COMPRESSION	1				
16	99009-12400	CIRCLIP	2				
17	93503-08007	BALL	1				
18	90501-10353	SPRING, COMPRESSION	1				
19	90105-14003	BOLT, FLANGE	1				
20	90430-14194	GASKET	1				
21	3B4-18318-00	SHAFT, SHIFTER	1				
22	28P-18140-01	STOPPER LEVER ASSY	1				
23	90201-127J6	WASHER, PLATE	1				
24	99009-12400	CIRCLIP	1				
25	90109-14002	BOLT	1				
26	1J7-18547-00	STOPPER, CAM	1				
27	90430-14043	GASKET	1				

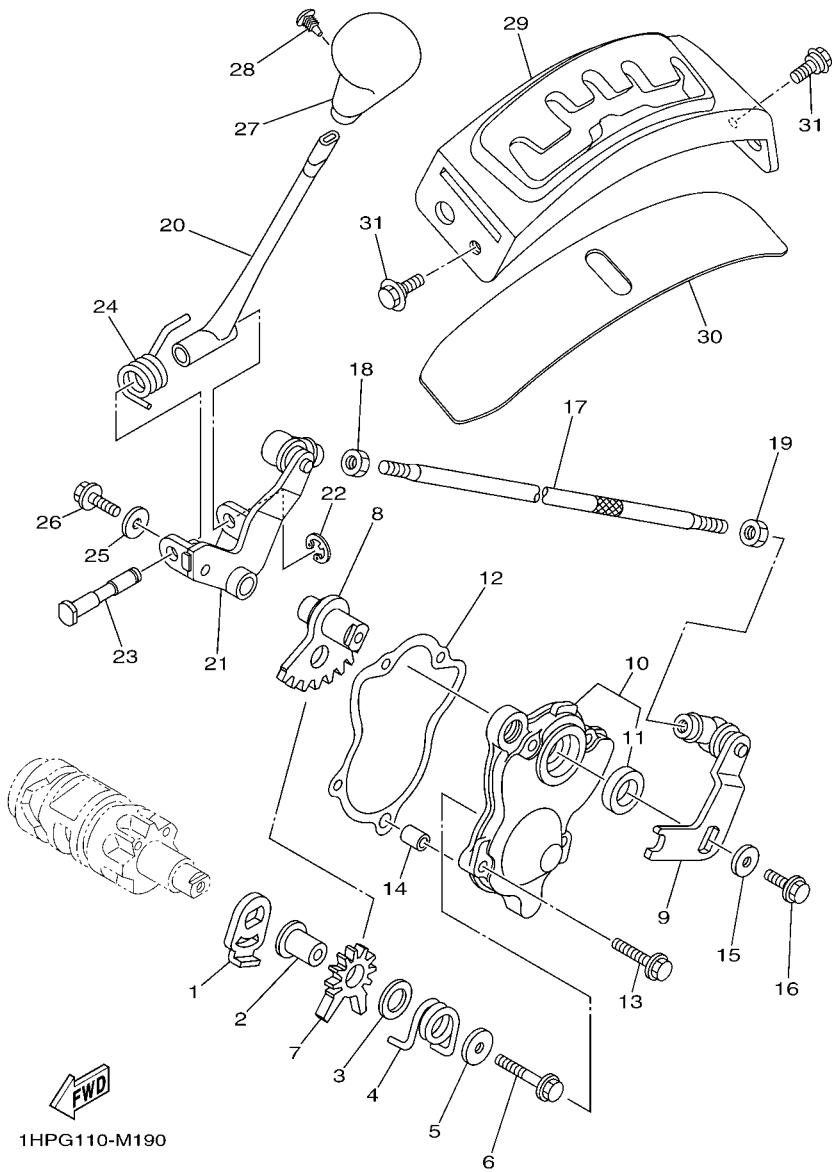


FIG. 19 SHIFT SHAFT

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	4SH-18198-00	LEVER	1				
2	90387-0613B	COLLAR	1				
3	90201-132G5	WASHER, PLATE	1				
4	90508-32117	SPRING, TORSION	1				
5	90201-06036	WASHER, PLATE	1				
6	95812-06035	BOLT, FLANGE	1				
7	5KM-18191-00	LEVER	1				
8	1HP-18103-00	SHIFT SHAFT COMP.	1				
9	28P-18104-00	SHIFT GUIDE COMP.	1				
10	1HP-18380-00	SHIFTER BRKT. ASSY	1				
11	93102-17263	.OIL SEAL	1				
12	3B4-18146-00	GASKET	1				
13	95022-06020	BOLT, FLANGE	4				
14	99530-08012	PIN, DOWEL	1				
15	90201-06036	WASHER, PLATE	1				
16	90105-06176	BOLT, FLANGE	1				
17	28P-18115-00	ROD, SHIFT	1				
18	90170-06228	NUT(COUNTER CLOCKWISE)	1				
19	95312-06700	NUT	1				
20	1HP-E8190-00	LEVER COMP. 1	1				
21	1HP-E8169-00	ARM, SHIFT 2	1				
22	99002-06600	CLIP	1				
23	1HP-E8125-00	SHAFT, SHIFT	1				
24	1HP-E8196-00	SPRING, RETURN	1				
25	90201-06036	WASHER, PLATE	1				
26	95812-06016	BOLT, FLANGE	1				
27	28P-18174-00	KNOB, SHIFT LEVER	1				

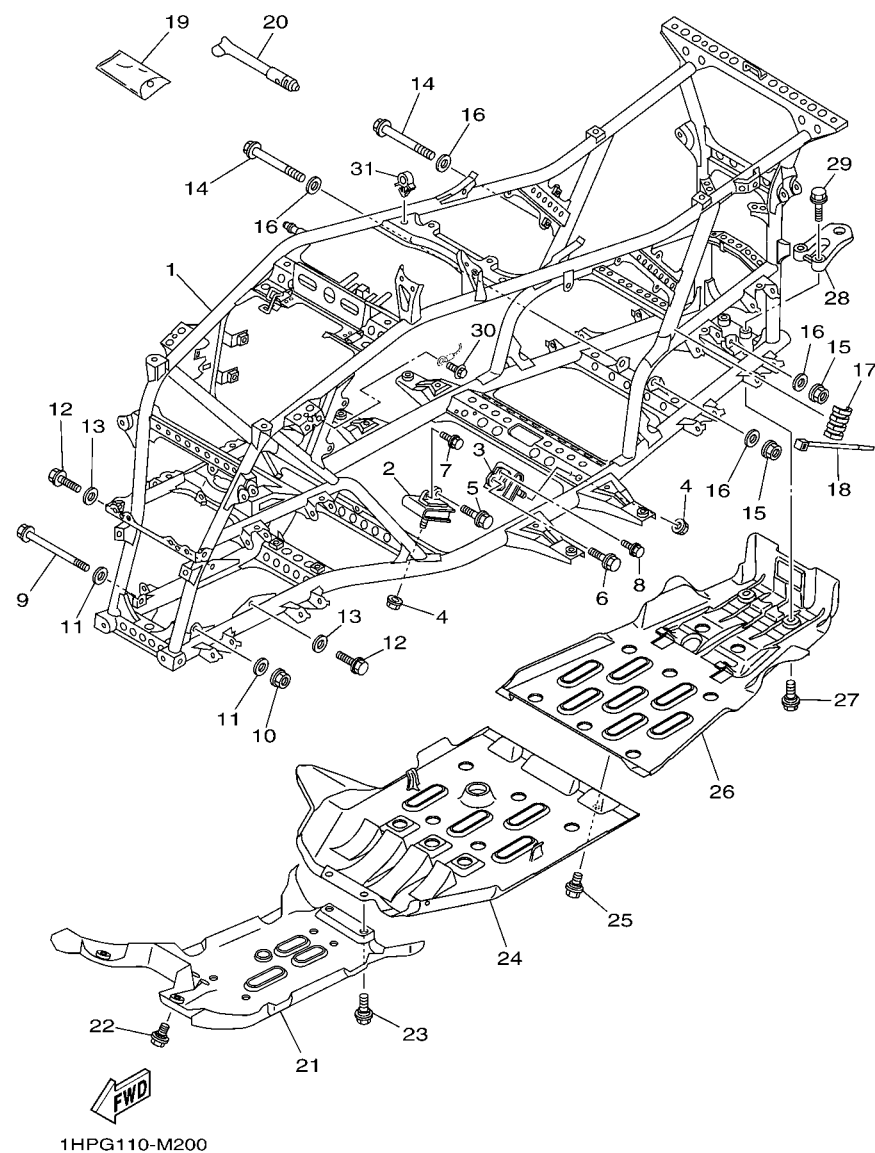


FIG. 20 FRAME

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-F1110-20	FRAME COMP.	1				
2	3B4-21485-00	DAMPER, RUBBER 1	2				
3	3B4-21485-00	DAMPER, RUBBER 1	2				
4	90185-10011	NUT, SELF-LOCKING	4				
5	95812-10035	BOLT, FLANGE	2				
6	95812-10035	BOLT, FLANGE	2				
7	90105-06639	BOLT, FLANGE	2				
8	90105-06639	BOLT, FLANGE	2				
9	90105-10219	BOLT, FLANGE	1				
10	90185-10011	NUT, SELF-LOCKING	1				
11	90201-10035	WASHER, PLATE	2				
12	90105-10237	BOLT, FLANGE	2				
13	90201-10035	WASHER, PLATE	2				
14	90105-10238	BOLT, FLANGE	2				
15	90185-10011	NUT, SELF-LOCKING	2				
16	90201-10035	WASHER, PLATE	4				
17	3B4-2113B-01	DAMPER	1				
18	90464-40825	CLAMP	1				
19	2BG-F8100-00	TOOL KIT	1				
20	1NV-2811A-01	GAUGE, AIR	1				
21	1HP-F147A-00	GUARD, ENGINE 1	1				
22	90109-06202	BOLT	2				
23	90109-06214	BOLT	2				
24	1HP-F147E-00	GUARD, ENGINE 2	1				
25	90109-06214	BOLT	2				
26	1HP-F147F-00	GUARD, ENGINE 3	1				
27	90109-06202	BOLT	2				

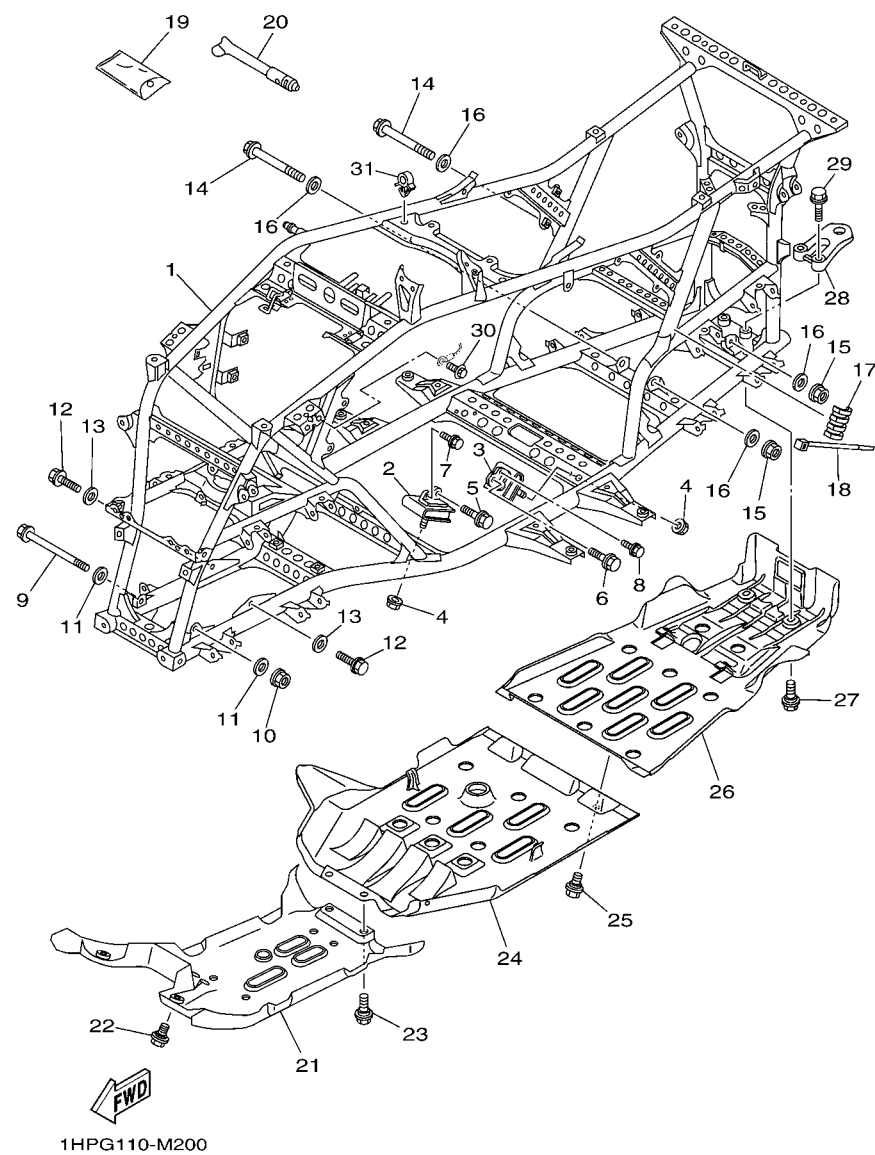


FIG. 20 FRAME

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	1HP-F8488-00	HOOK	1				
29	95812-10035	BOLT, FLANGE	2				
30	95812-06012	BOLT, FLANGE	1				
31	90464-15157	CLAMP	1				

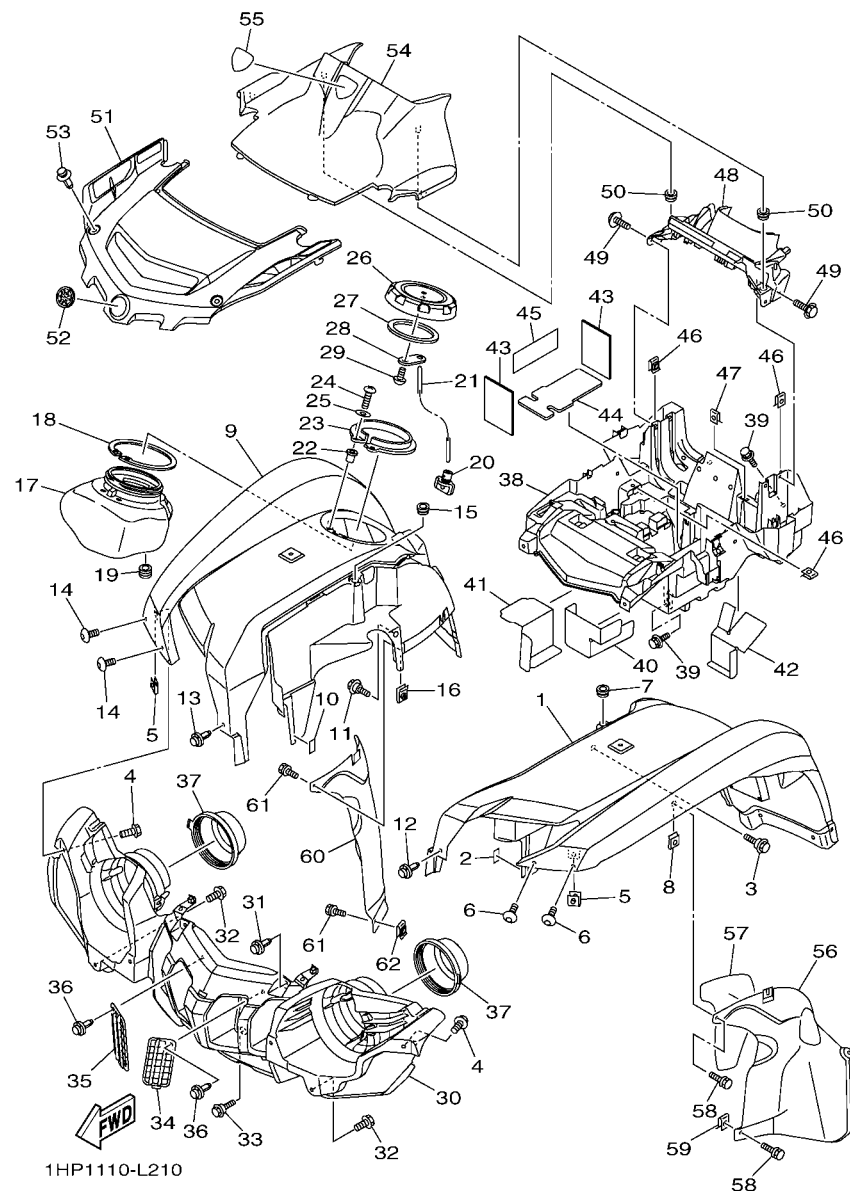


FIG. 21 FRONT FENDER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-F1500-L0	FRONT FENDER ASSY	1				UR FOR RTR
	1HP-F1500-00	FRONT FENDER ASSY	1				UR FOR PDG
	1HP-F1500-20	FRONT FENDER ASSY	1				UR FOR DPBSN
2	3B4-21541-00	DAMPER 1	1				
3	90109-06172	BOLT	1				
4	90119-05193	BOLT, WITH WASHER	2				
5	90183-051A0	NUT, SPRING	2				
6	90149-05034	SCREW	2				
7	90480-13398	GROMMET	1				
8	90183-06053	NUT, SPRING	1				
9	1HP-F1556-30	FENDER, FRONT 2	1				UR FOR RTR
	1HP-F1556-00	FENDER, FRONT 2	1				UR FOR PDG
	1HP-F1556-10	FENDER, FRONT 2	1				UR FOR DPBSN
10	3B4-21541-00	DAMPER 1	1				
11	90109-06172	BOLT	1				
12	90269-07012	RIVET	1				
13	90269-07012	RIVET	1				
14	90149-05034	SCREW	2				
15	90480-13398	GROMMET	1				
16	90183-06053	NUT, SPRING	1				
17	1HP-F838K-00	BOX 1	1				
18	3B4-2838M-00	SEAL, BOX 1	1				
19	90480-13004	GROMMET	1				
20	3B4-215A1-00	PLUG, DRAIN	1				
21	3B4-2845L-00	STOPPER, OPEN	1				
22	90179-05523	NUT	2				
23	3B4-2839N-00	HOLDER	1				

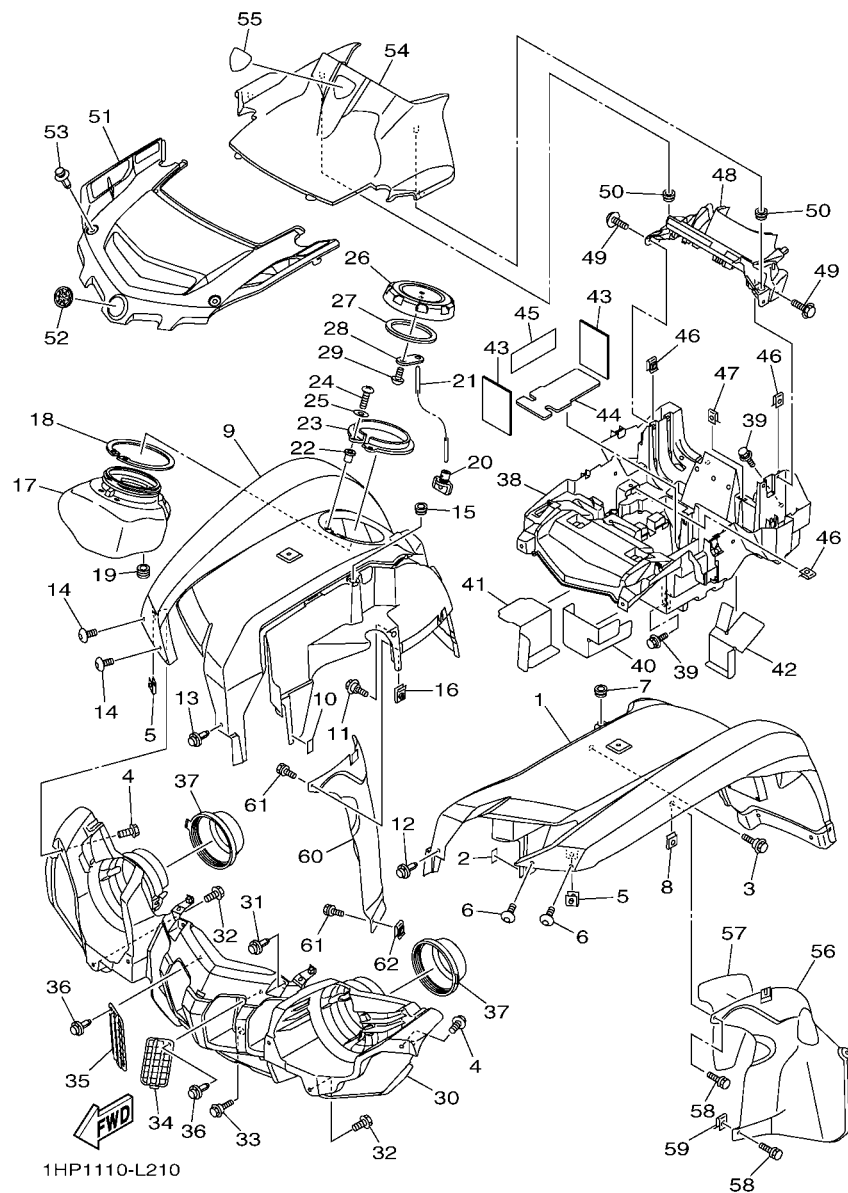


FIG. 21 FRONT FENDER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
24	98502-05016	SCREW, PAN HEAD	2				
25	92902-05600	WASHER, PLATE	2				
26	1HP-F151B-00	CAP	1				
27	3B4-28307-00	SEAL	1				
28	3B4-28487-00	PLATE 2	1				
29	90164-05800	SCREW, TAPPING	1				
30	1HP-F8309-00	GRILLE, FRONT	1				
31	90269-07010	RIVET	2				
32	90119-05193	BOLT, WITH WASHER	2				
33	90109-06172	BOLT	2				
34	3B4-2837N-00	GRILL, AIR INTAKE 1	1				
35	3B4-2837R-00	GRILL, AIR INTAKE 2	1				
36	90269-07077	RIVET	2				
37	3B4-28349-00	CAP	2				
38	1HP-H212B-01	BOX, BATTERY 1	1				
39	90119-06152	BOLT, WITH WASHER	3				
40	1HP-H253E-00	INSULATOR 1	1				
41	1HP-H253F-00	INSULATOR 2	1				
42	1HP-H254E-00	INSULATOR	1				
43	3B4-8233W-10	INSU.	2				
44	3B4-82122-00	SEAT, BATTERY	1				
45	1HP-H2176-00	DAMPER	1				
46	90183-06053	NUT, SPRING	5				
47	90183-05008	NUT, SPRING	2				
48	1HP-F837L-00	PANEL, CONSOLE 1	1				
49	90119-06152	BOLT, WITH WASHER	4				
50	90480-13567	GROMMET	2				

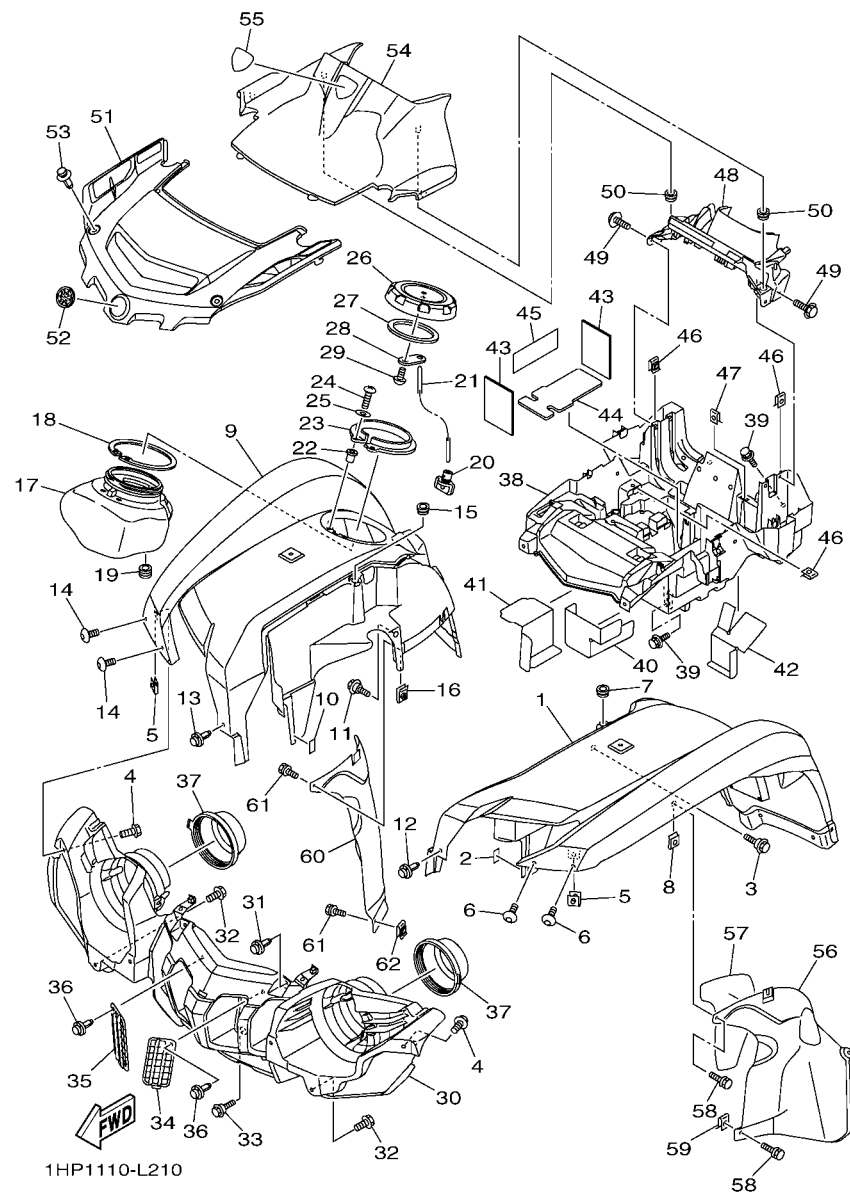
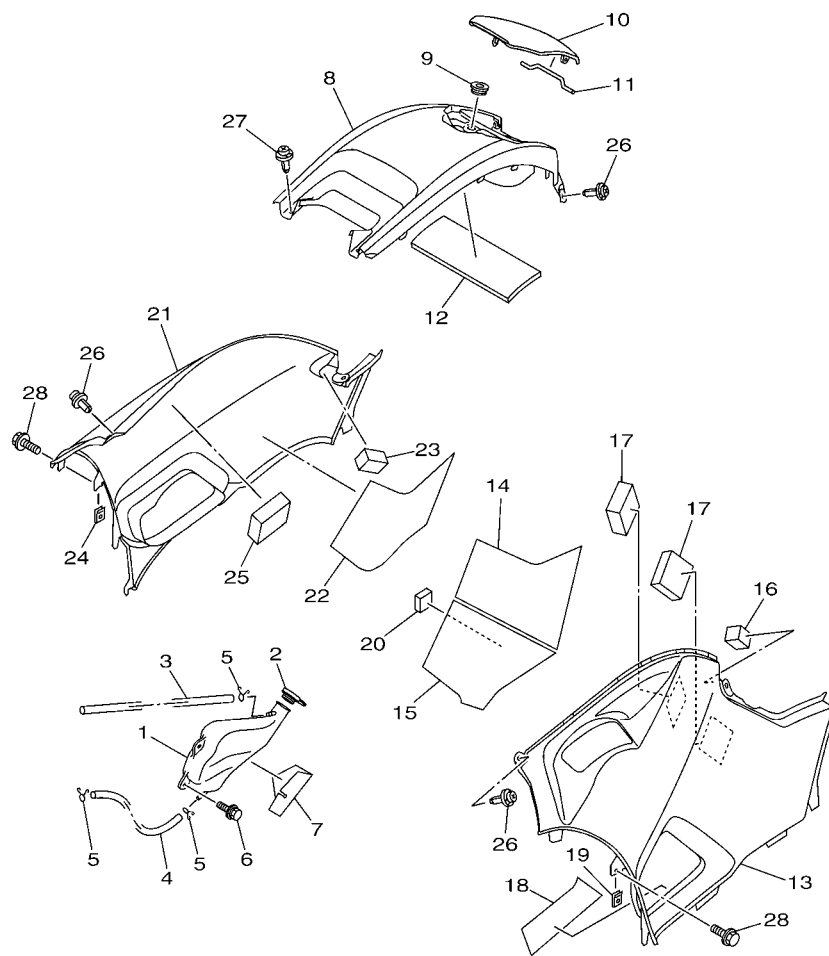


FIG. 21 FRONT FENDER

[illegible]




1HPG110-M230

FIG. 23 SIDE COVER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-F1871-00	TANK, RECOVERY	1				
2	1S3-21875-00	CAP	1				
3	90445-08841	HOSE (L540)	1				
4	90445-08840	HOSE (L420)	1				
5	90467-08003	CLIP	3				
6	90119-06152	BOLT, WITH WASHER	2				
7	1HP-F176E-00	PLATE	1				
8	1HP-F171A-00	COVER, TOP	1				
9	90480-01558	GROMMET	1				
10	1HP-F177B-00	LID, COVER	1				
11	3B4-2177K-00	PIN, HINGE	1				
12	3B4-21747-01	DAMPER	1				
13	1HP-F1711-30	COVER, SIDE 1	1				UR FOR RTR
	1HP-F1711-00	COVER, SIDE 1	1				UR FOR PDG
	1HP-F1711-10	COVER, SIDE 1	1				UR FOR DPBSN
14	3B4-2174A-00	INSULATOR, SIDE COVER	1				
15	3B4-2173N-00	SEAL 4	1				
16	3B4-21717-00	DAMPER	1				
17	3B4-2174Y-00	DAMPER	2				
18	3B4-2173M-00	SEAL 3	1				
19	90183-06053	NUT, SPRING	1				
20	3B4-2177N-00	DAMPER, LOCATING 4	1				
21	1HP-F1721-30	COVER, SIDE 2	1				UR FOR RTR
	1HP-F1721-00	COVER, SIDE 2	1				UR FOR PDG
	1HP-F1721-10	COVER, SIDE 2	1				UR FOR DPBSN
22	1HP-F174T-00	INSULATOR, SIDE COVER 2	1				
23	3B4-21717-00	DAMPER	1				

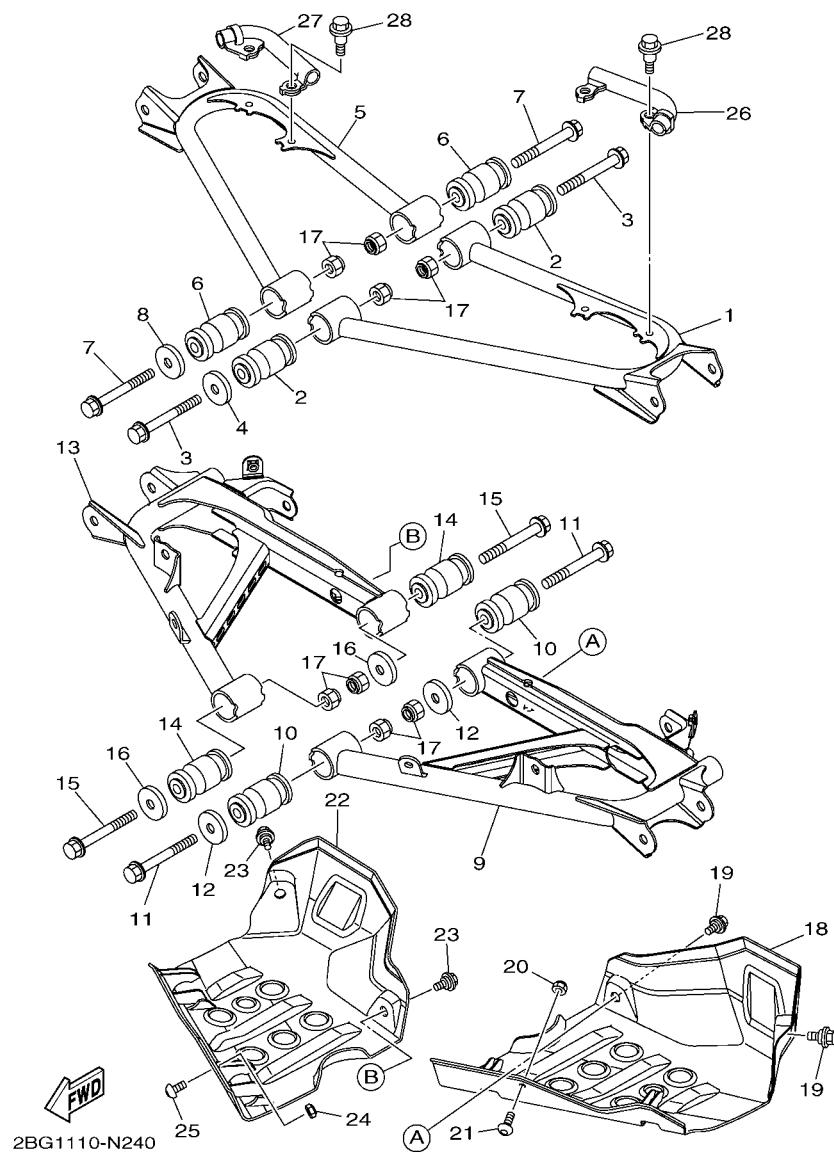
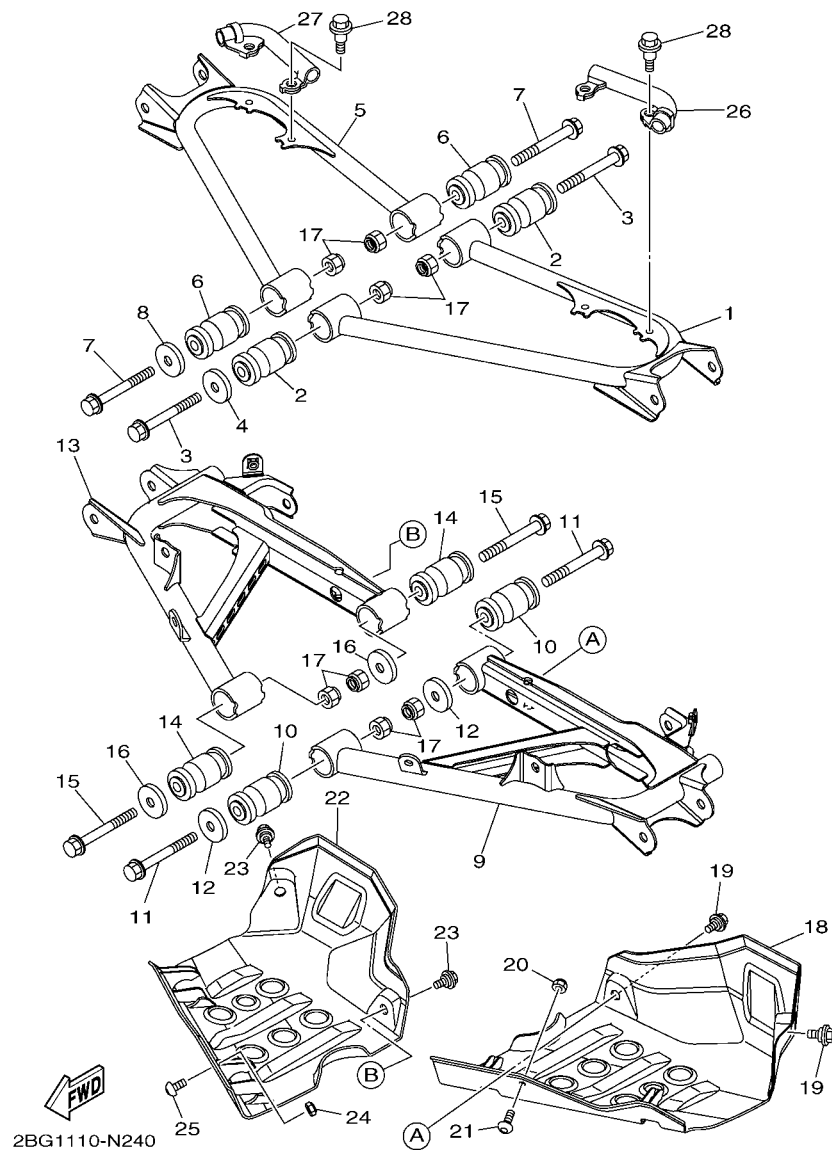


FIG. 24 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2BG-F2171-00	ARM, REAR 1	1				
2	1HP-F3526-00	BUSH	2				
3	90105-10222	BOLT, FLANGE	2				
4	5KM-22149-10	WASHER	1				
5	2BG-F2172-00	ARM, REAR 2	1				
6	1HP-F3526-00	BUSH	2				
7	90105-10222	BOLT, FLANGE	2				
8	5KM-22149-10	WASHER	1				
9	2BG-F217M-01	ARM 1	1				
10	1HP-F3526-00	BUSH	2				
11	90105-10222	BOLT, FLANGE	2				
12	5KM-22149-10	WASHER	2				
13	2BG-F217N-01	ARM 2	1				
14	1HP-F3526-00	BUSH	2				
15	90105-10222	BOLT, FLANGE	2				
16	5KM-22149-10	WASHER	2				
17	90185-10012	NUT, SELF-LOCKING	8				
18	2BG-F2128-01	COVER, THRUST 1	1				
19	90109-06264	BOLT	2				
20	95702-06300	NUT, NYLON	1				
21	90111-06814	BOLT, HEX. SOCKET BUTTON	1				
22	2BG-F2129-01	COVER, THRUST 2	1				
23	90109-06264	BOLT	2				
24	95702-06300	NUT, NYLON	1				
25	90111-06814	BOLT, HEX. SOCKET BUTTON	1				
26	1HP-F315H-00	PROTECTOR 1	1				
27	1HP-F315J-00	PROTECTOR 2	1				

FIG. 24 REAR ARM

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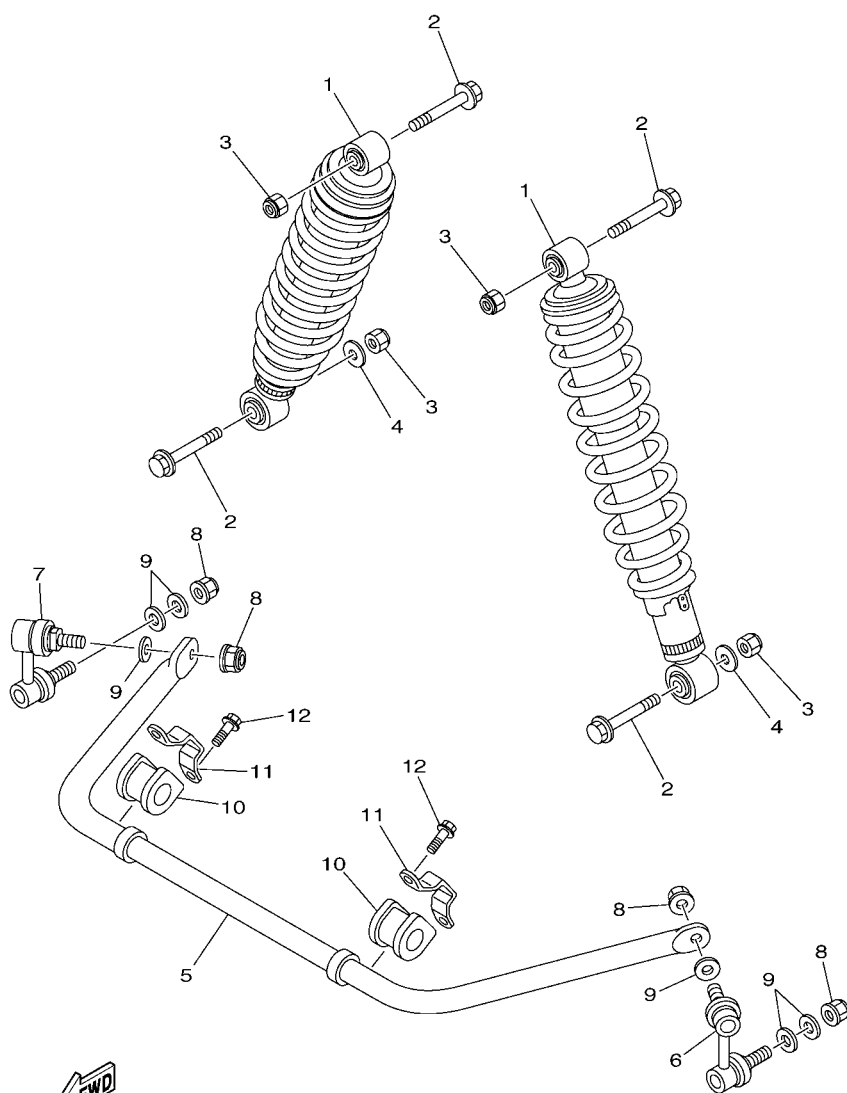
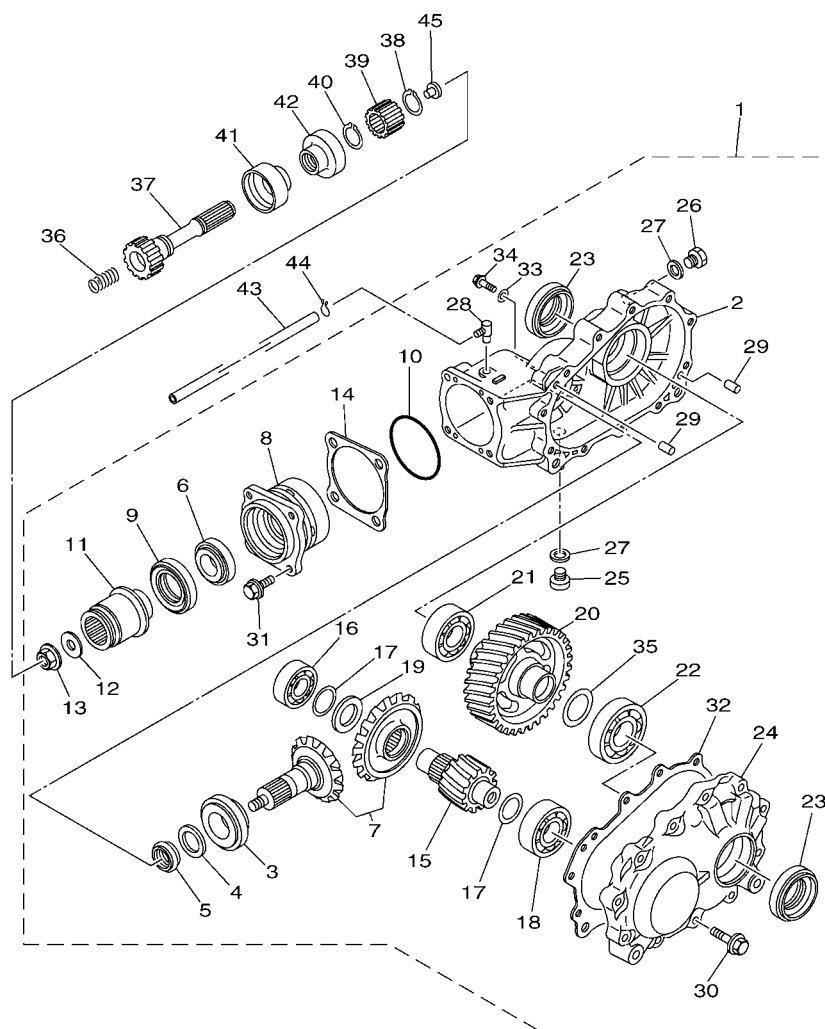


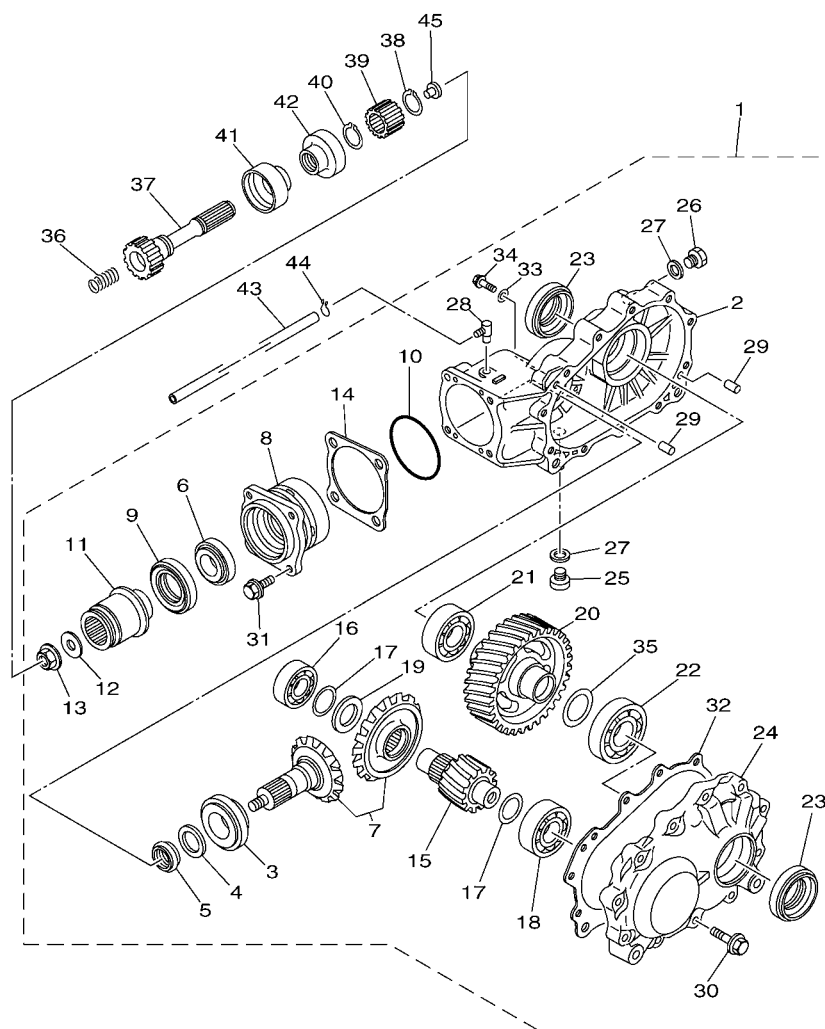
FIG. 25 REAR SUSPENSION



1HP1110-L260

FIG. 26 DRIVE SHAFT

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-46101-00	REAR AXLE GEAR CASE ASSY	1				
2	3B4-46151-00	.HOUSING, DRIVE SHAFT	1				
3	93332-00046	.BEARING	1				
4	90201-25634	.WASHER, PLATE	1				
5	3B4-46129-00	.SPACER, EXPANSION	1				
6	93332-00053	.BEARING	1				
7	3B4-461A0-00	.RING GEAR SET	1				
8	3B4-46144-00	.HOUSING, PINION BEARING	1				
9	93102-35380	.OIL SEAL	1				
10	93210-626A7	.O-RING	1				
11	3B4-46126-10	.COUPLING	1				
12	90201-12029	.WASHER, PLATE	1				
13	90179-12005	.NUT	1				
14	2HR-46127-00-25	.SHIM, DRIVE PISTON (0.25T)	1				UR
	2HR-46127-00-30	.SHIM, DRIVE PISTON (0.30T)	1				UR
	2HR-46127-00-35	.SHIM, DRIVE PISTON (0.35T)	1				UR
	2HR-46127-00-40	.SHIM, DRIVE PISTON (0.40T)	1				UR
	2HR-46127-00-45	.SHIM, DRIVE PISTON (0.45T)	1				UR
	2HR-46127-00-50	.SHIM, DRIVE PISTON (0.50T)	1				UR
15	3B4-46316-00	.GEAR, PINION 1	1				
16	93306-205U0	.BEARING	1				
17	3B4-46119-00	.SHIM, THRUST (0.25T)	2				UR
	3B4-46119-10	.SHIM, THRUST (0.30T)	2				UR
	3B4-46119-20	.SHIM, THRUST (0.35T)	2				UR
	3B4-46119-30	.SHIM, THRUST (0.40T)	2				UR
	3B4-46119-40	.SHIM, THRUST (0.45T)	2				UR
	3B4-46119-50	.SHIM, THRUST (0.50T)	2				UR




 1HP1110-L260

FIG. 26 DRIVE SHAFT

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
18	93306-30534	.BEARING	1				
19	3B4-4621F-00	.SHIM, THRUST (4.5T)	1				UR
	3B4-4621F-10	.SHIM, THRUST (4.8T)	1				UR
	3B4-4621F-20	.SHIM, THRUST (5.1T)	1				UR
	3B4-4621F-30	.SHIM, THRUST (5.4T)	1				UR
20	3B4-46326-01	.GEAR, WHEEL 1	1				
21	93306-00704	.BEARING	1				
22	93306-207U0	.BEARING	1				
23	93102-35380	.OIL SEAL	2				
24	3B4-46152-00	.HOUSING, BEARING	1				
25	90340-14002	.PLUG, STRAIGHT SCREW	1				
26	90340-14029	.PLUG, STRAIGHT SCREW	1				
27	214-11198-01	.GASKET	2				
28	5UG-15371-00	.BREATHER	1				
29	99530-10014	.PIN, DOWEL	2				
30	95822-08035	.BOLT, FLANGE	11				
31	95822-08025	.BOLT, FLANGE	4				
32	3B4-4631A-01	.GSKT., CASE	1				
33	90201-08087	.WASHER, PLATE	1				
34	95022-08012	.BOLT, FLANGE	1				
35	3B4-46344-00	.SHIM (0.25T)	1				UR
	3B4-46344-10	.SHIM (0.30T)	1				UR
	3B4-46344-20	.SHIM (0.35T)	1				UR
	3B4-46344-30	.SHIM (0.40T)	1				UR
	3B4-46344-40	.SHIM (0.45T)	1				UR
	3B4-46344-50	.SHIM (0.50T)	1				UR
36	90501-20361	SPRING, COMPRESSION	1				

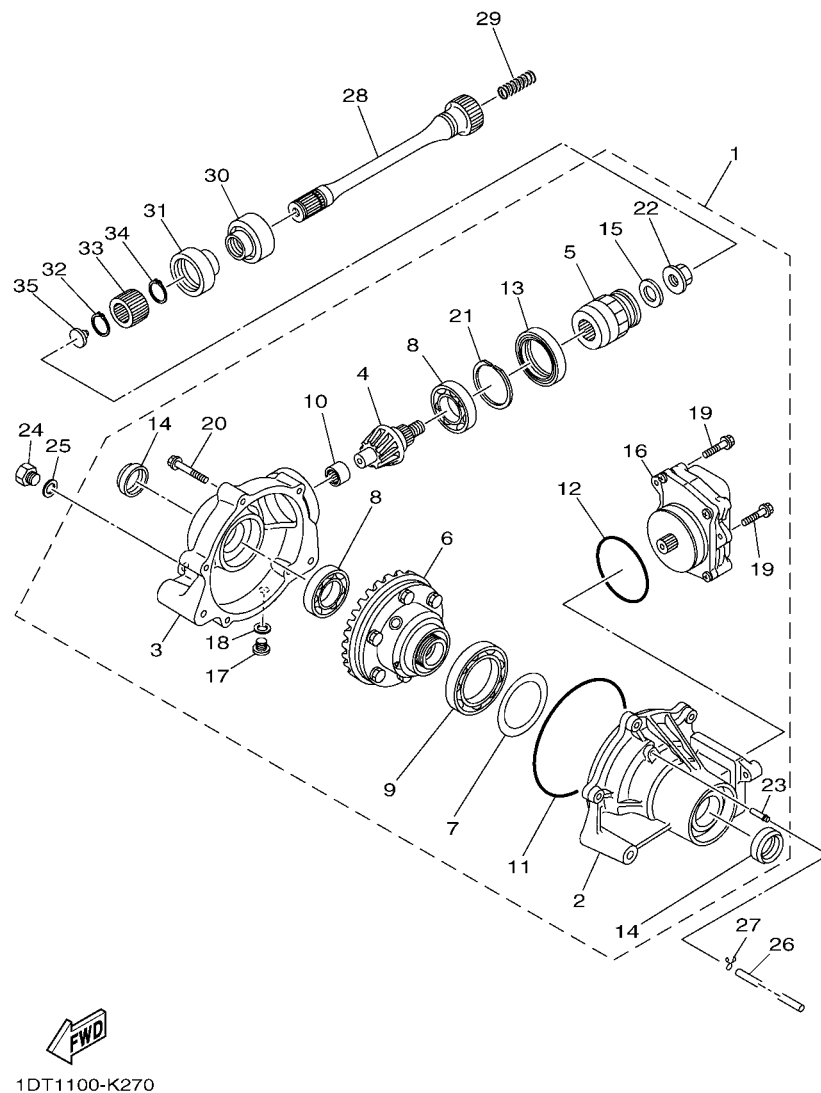


FIG. 27 FRONT DIFFERENTIAL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-46160-00	FRONT AXLE GEAR CASE COMP.	1				
2	3B4-46162-01	.HOUSING, BEARING 2	1				
3	3B4-46161-00	.HOUSING, SHAFT DRIVE 2	1				
4	3B4-46141-00	.PINION, DRIVE 2	1				
5	3B4-67839-10	.CUPLING	1				
6	3B4-46470-02	.LIMITED SLIP DIFF. ASSY	1				
7	3B4-46117-00	.SHIM, RING GEAR (0.1T)	1				UR
	3B4-46117-10	.SHIM, RING GEAR (0.2T)	1				UR
	3B4-46117-20	.SHIM, RING GEAR (0.3T)	1				UR
	3B4-46117-30	.SHIM, RING GEAR (0.4T)	1				UR
8	93306-00613	.BEARING	2				
9	3B4-46164-00	.BEARING 1	1				
10	3B4-46166-00	.BEARING 3	1				
11	3B4-46134-00	.O-RING 1	1				
12	3B4-46135-00	.O-RING 2	1				
13	93105-46001	.OIL SEAL	1				
14	3B4-46163-00	.SEAL, OIL 1	2				
15	3B4-47359-00	.WASHER	1				
16	1HP-4616A-00	.SERVO MOTOR COMP	1				
17	90340-10001	.PLUG, STRAIGHT SCREW	1				
18	90430-10003	.GASKET	1				
19	95812-06014	.BOLT, FLANGE	3				
20	95812-08040	.BOLT, FLANGE	5				
21	3B4-46142-00	.RING,HOLE SNAP 1	1				
22	4WV-46145-10	.NUT 1	1				
23	5GH-46293-00	.TUBE	1				
24	90340-14029	PLUG, STRAIGHT SCREW	1				

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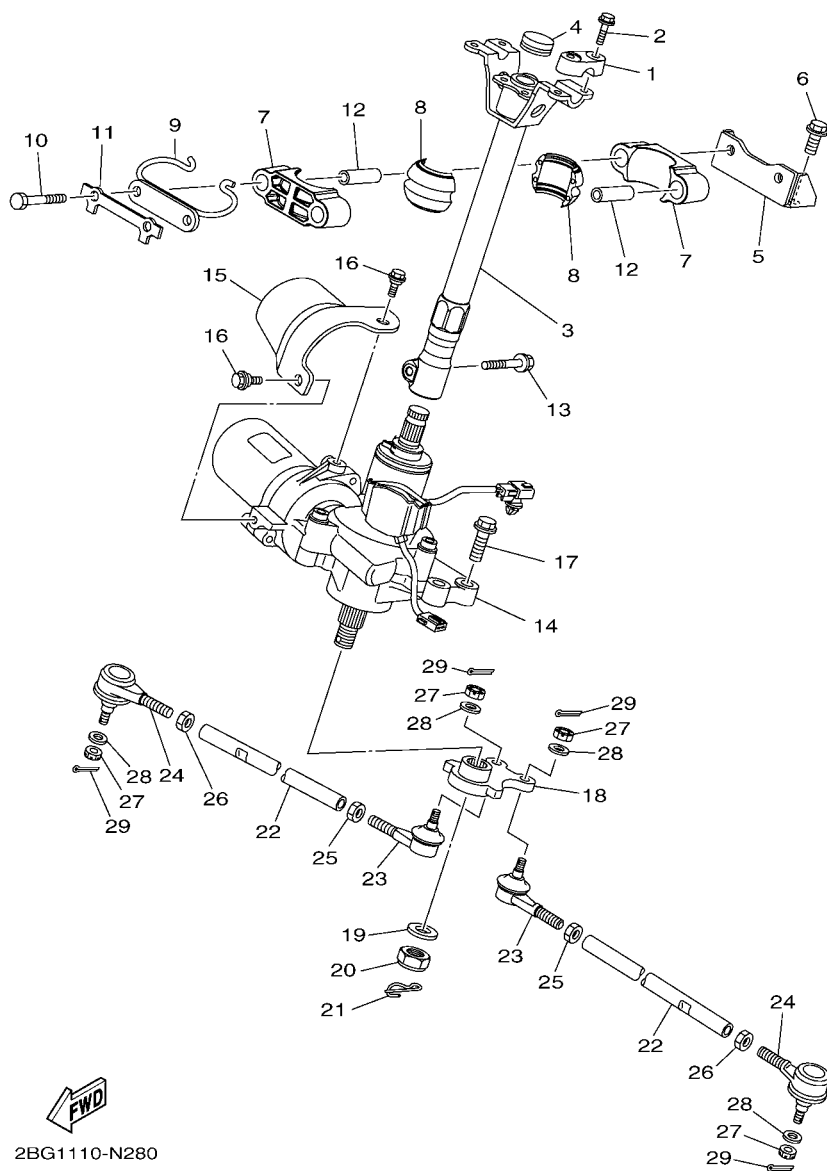


FIG. 28 STEERING

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	8K1-23814-00	HOLDER, HANDLE	2				
2	95812-08030	BOLT, FLANGE	4				
3	1HP-F3813-10	COLUMN, STEERING 2	1				
4	90336-28053	PLUG, TAPER	1				
5	1HP-F2517-10	SUPT., STRG. COLUMN	1				
6	90105-10876	BOLT, FLANGE	2				
7	1CT-F1957-00	BRACKET, STEERING 2	2				
8	1CT-F3812-00	BEARING, STEERING	2				
9	1CT-F3868-00	BRACKET, STEERING LOWER	1				
10	97012-08080	BOLT	2				
11	1CT-F3894-00	WASHER, LOCK 1	1				
12	1CT-F1545-00	COLLAR, 2	2				
13	90109-08843	BOLT	1				
14	3B4-238B0-30	POWER STRG. ACTUATOR ASSY	1				
15	1HP-F38B6-00	COVER, MOTOR	1				
16	90109-06172	BOLT	2				
17	90105-08153	BOLT, FLANGE	4				
18	2BG-F3816-00	ARM, PITMAN	1				
19	90201-16021	WASHER, PLATE	1				
20	95612-16100	NUT, U	1				
21	91402-20025	PIN, COTTER	1				
22	2BG-23831-00	ROD, TIE	2				
23	1UY-23841-01	JOINT, UNIVERSAL 1	2				
24	1UY-23845-01	JOINT, UNIVERSAL 2	2				
25	95302-10700	NUT	2				
26	90170-10010	NUT	2				(L.H. THREAD)
27	90171-10001	NUT, CASTLE	4				

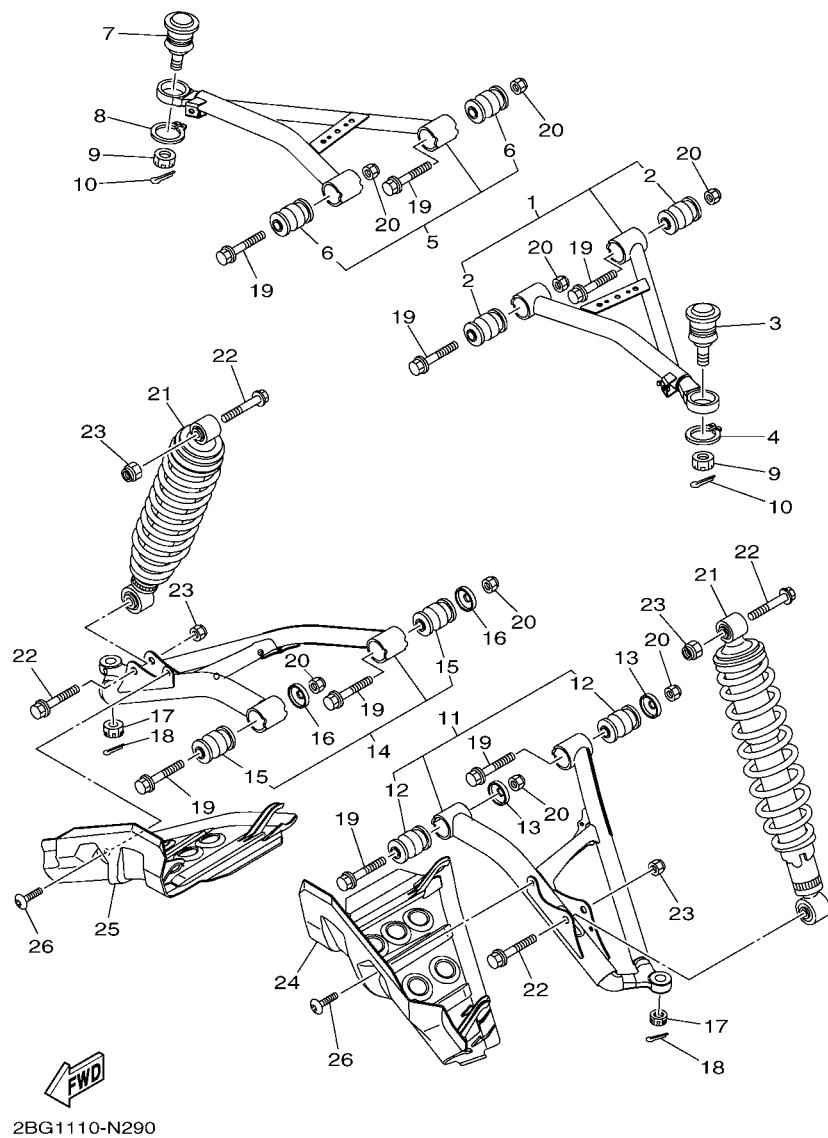


FIG. 29 FRONT SUSPENSION & WHEEL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2BG-F3540-00	FRONT UPPER ARM COMP. (LEFT)	1				
2	1HP-F3526-00	.BUSH	2				
3	3B4-23579-01	BALL JOINT 2	1				
4	99009-30400	CIRCLIP	1				
5	2BG-F3550-00	FRONT UPPER ARM COMP. (RIGHT)	1				
6	1HP-F3526-00	.BUSH	2				
7	3B4-23579-01	BALL JOINT 2	1				
8	99009-30400	CIRCLIP	1				
9	90171-12001	NUT, CASTLE	2				
10	91490-25020	PIN. COTTER	2				
11	2BG-F3570-00	FRONT LOWER ARM COMP. (LEFT)	1				
12	1HP-F3526-00	.BUSH	2				
13	5KM-22149-10	WASHER	2				
14	2BG-F3580-00	FRONT LOWER ARM COMP. (RIGHT)	1				
15	1HP-F3526-00	.BUSH	2				
16	5KM-22149-10	WASHER	2				
17	90171-12001	NUT, CASTLE	2				
18	91490-25020	PIN. COTTER	2				
19	90105-10222	BOLT, FLANGE	8				
20	90185-10012	NUT, SELF-LOCKING	8				
21	2BG-F3350-00	SHOCK ABSORBER ASSY	2				
22	90105-10131	BOLT, FLANGE	4				
23	90185-10012	NUT, SELF-LOCKING	4				
24	2BG-F3123-00	COVER, UNDER 1	1				
25	2BG-F3133-00	COVER, LOWER 2	1				
26	90109-06264	BOLT	2				

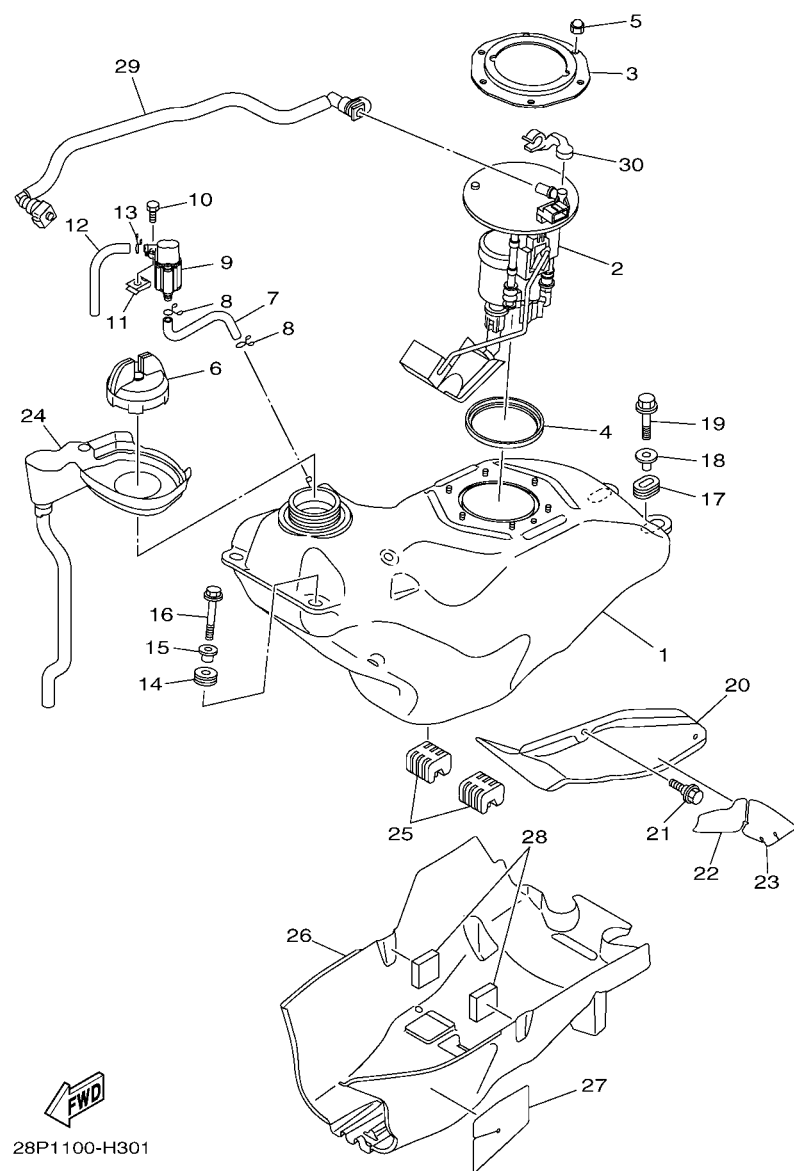


FIG. 30 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-F4110-00	FUEL TANK COMP.	1				
2	3B4-13907-10	FUEL PUMP COMP.	1				
3	3B4-24491-00	BRACKET, FUEL PUMP	1				
4	1S3-24486-00	O-RING	1				
5	95302-06800	NUT, CROWN	6				
6	3B4-24610-10	CAP ASSY	1				
7	1HP-F4312-00	PIPE 2	1				
8	90467-09006	CLIP	2				
9	28P-24380-00	PIPE JOINT ASSY	1				
10	97002-06016	BOLT	1				
11	90183-06053	NUT, SPRING	1				
12	90445-09825	HOSE (L110)	1				
13	90467-09006	CLIP	1				
14	90480-18290	GROMMET	2				
15	90387-066J1	COLLAR	2				
16	95802-06030	BOLT, FLANGE	2				
17	90480-01400	GROMMET	2				
18	90387-07021	COLLAR	2				
19	95802-06030	BOLT, FLANGE	2				
20	1HP-F4129-00	COVER, SIDE 1	1				
21	90109-06172	BOLT	2				
22	1HP-F414J-00	DAMPER, PLATE 2	1				
23	1HP-F414K-00	DAMPER, PLATE 3	1				
24	3B4-2414F-00	COVER, FILLER COMP.	1				
25	1HP-F4181-00	DAMPER, LOCATING 1	2				
26	1HP-F4141-00	PROTECTOR, FUEL TANK	1				
27	1HP-F416G-00	INSULATOR, FUEL TANK 2	1				

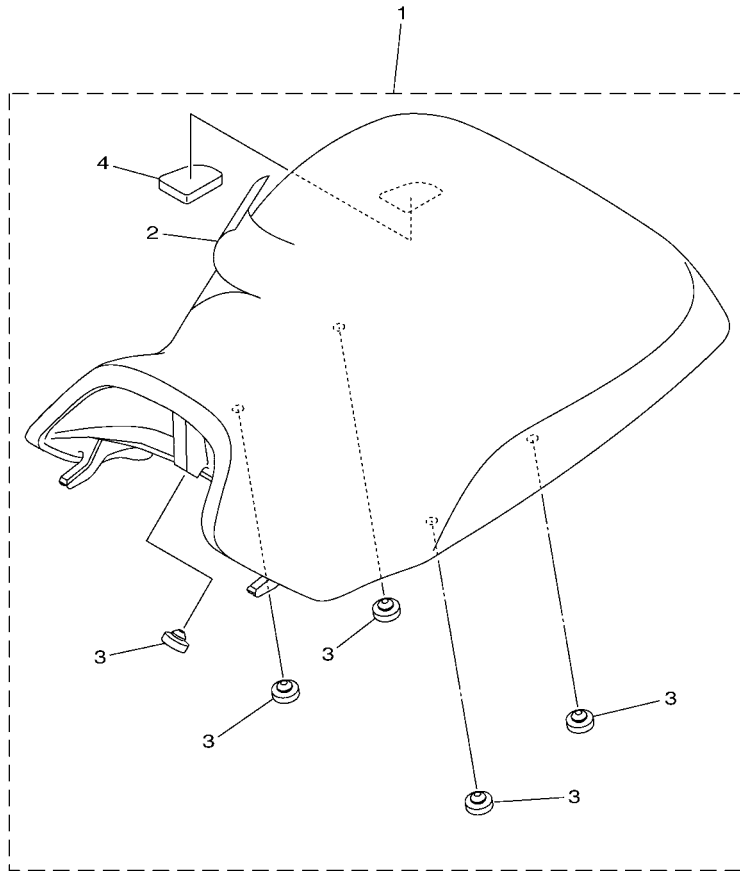
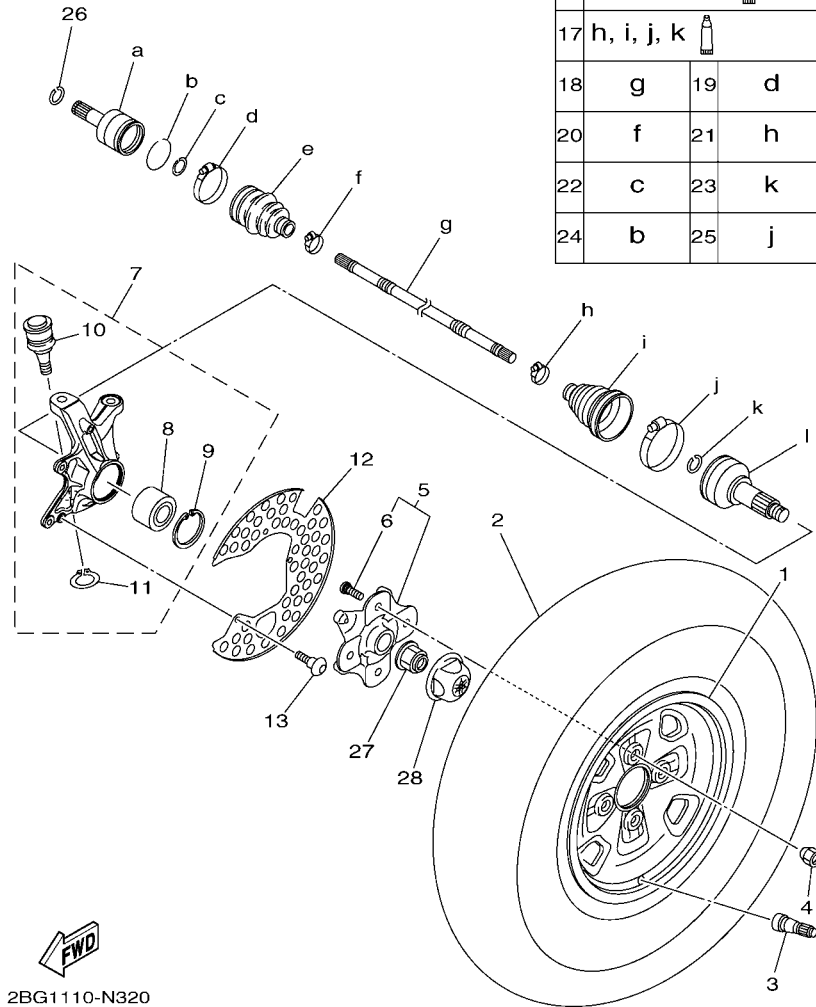


FIG. 31 SEAT

LEFT HAND SIDE



14	a, b, c, d, e, f		
15	h, i, j, k, l		
16	b, c, d, e, f		
17	h, i, j, k		
18	g	19	d
20	f	21	h
22	c	23	k
24	b	25	j

FIG. 32 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2BG-F5180-00	WHEEL COMP.	1				
2	94108-12819	TIRE (AT25X8-12 MU19A**TL)	1				MAXXIS
3	93900-00813	VALVE, RIM (TR413)	1				MAXXIS
4	90179-10020	NUT	4				
5	3B4-25111-11	HUB, FRONT	1				
6	90114-10014	.BOLT, SERRATION	4				
7	2BG-F3501-10	STEERING KNUCKLE ASSY (LEFT)	1				
8	93305-00602	.BEARING	1				
9	99009-55500	.CIRCLIP	1				
10	3B4-23579-01	.BALL JOINT 2	1				
11	99009-30400	.CIRCLIP	1				
12	1HP-F514A-00	RING, WHEEL 1	1				
13	98902-06010	SCREW, BIND	3				
14	28P-2510J-01	DOUBLE OFF SET JOINT	1				
15	28P-2510F-01	BALL JOINT SET	1				
16	28P-2510H-01	BOOT SET(DOUBLE OFFSET JOINT)	1				
17	28P-2510G-00	BOOT SET (BALL JOINT)	1				
18	2BG-2518E-00	SHAFT	1				
19	3B4-2511H-00	BOOT BAND(DOUBLE OFFSET JOINT)	1				
20	3B4-2512G-00	BOOT BAND (SMALL)	1				
21	28P-2512G-00	BOOT BAND (SMALL)	1				
22	3B4-2512J-00	SNAP RING	1				
23	3B4-2512H-00	CIRCLIP	1				
24	3B4-25182-00	CIRCLIP	1				
25	28P-2511H-00	BOOT BAND(DOUBLE OFFSET JOINT)	1				
26	93450-22119	CIRCLIP	1				
27	90179-20016	NUT	1				

17	h, i, j, k	18	g	19	d
20	f	21	h	22	c
23	k	24	b	25	j

2BG1110-N320

2BG1110-N320

[illegible]

14	g, h, i, j, k, l		
15	a, b, c, d, e		
16	g, h, i, j, k		
17	b, c, d, e		
18	f	19	i
20	g	21	e
22	j	23	b
24	k	25	c



REF. NO.	PART NO.	DESCRIPTION	USA					REMARKS
1	2BG-F5180-00	WHEEL COMP.	1					
2	94108-12819	TIRE (AT25X8-12 MU19A**TL)	1					MAXXIS
3	93900-00813	VALVE, RIM (TR413)	1					MAXXIS
4	90179-10020	NUT	4					
5	3B4-25111-11	HUB, FRONT	1					
6	90114-10014	.BOLT, SERRATION	4					
7	2BG-F3502-10	STEERING KNUCKLE ASSY (RIGHT)	1					
8	93305-00602	.BEARING	1					
9	99009-55500	.CIRCLIP	1					
10	3B4-23579-01	.BALL JOINT 2	1					
11	99009-30400	.CIRCLIP	1					
12	1HP-F514A-00	RING, WHEEL 1	1					
13	98902-06010	SCREW, BIND	3					
14	28P-2510J-01	DOUBLE OFF SET JOINT	1					
15	28P-2510F-01	BALL JOINT SET	1					
16	28P-2510H-01	BOOT SET(DOUBLE OFFSET JOINT)	1					
17	28P-2510G-00	BOOT SET (BALL JOINT)	1					
18	2BG-2518E-00	SHAFT	1					
19	3B4-2511H-00	BOOT BAND(DOUBLE OFFSET JOINT)	1					
20	3B4-2512G-00	BOOT BAND (SMALL)	1					
21	28P-2512G-00	BOOT BAND (SMALL)	1					
22	3B4-2512J-00	SNAP RING	1					
23	3B4-2512H-00	CIRCLIP	1					
24	3B4-25182-00	CIRCLIP	1					
25	28P-2511H-00	BOOT BAND(DOUBLE OFFSET JOINT)	1					
26	93450-22119	CIRCLIP	1					
27	90179-20016	NUT	1					

Diagram illustrating the assembly of a wheel hub and brake components. The main assembly is shown in an exploded view, with parts labeled 1 through 28. A detailed view of the hub assembly is shown in a dashed box, labeled 7. The parts list table is as follows:

17	b, c, d, e		
18	f	19	i
20	g	21	e
22	j	23	b
24	k	25	c

FIG. 33 FRONT WHEEL 2

[illegible]

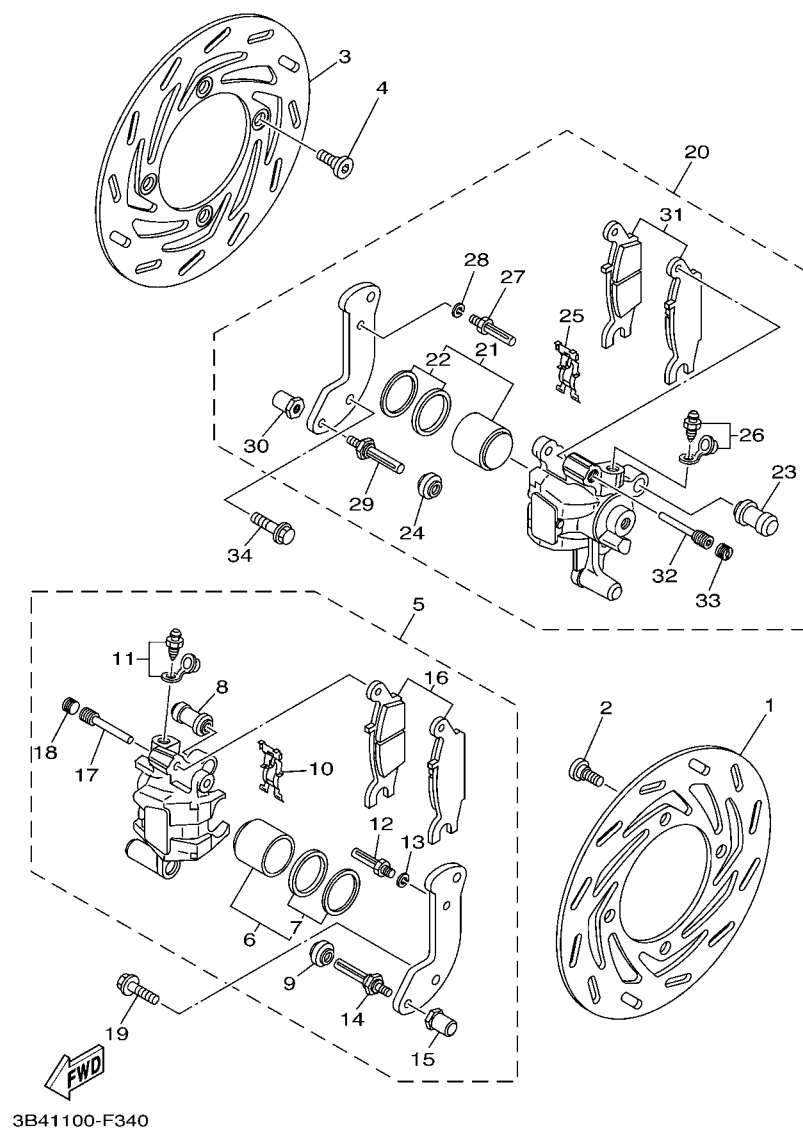


FIG. 34 FRONT BRAKE CALIPER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-F582T-00	DISC, BRAKE (LEFT)	1				
2	90109-08101	BOLT	4				
3	1HP-F582T-00	DISC, BRAKE (LEFT)	1				
4	90109-08101	BOLT	4				
5	3B4-2580T-02	CALIPER ASSY (LEFT)	1				
6	3B4-W0057-00	.PISTON ASSY, CALIPER	1				
7	3B4-W0047-00	..CALIPER SEAL KIT	1				
8	1UY-25937-51	.BOOT 2	1				
9	3JD-25917-00	.BOOT, CALIPER	1				
10	5DH-25919-00	.SUPPORT, PAD	1				
11	1UY-W0048-50	.BLEED SCREW KIT	1				
12	1UY-25926-51	.BOLT	1				
13	1UY-25938-51	.WASHER, SPRING	1				
14	3JD-25926-00	.BOLT	1				
15	3JD-25961-00	.NUT	1				
16	3B4-W0045-00	.BRAKE PAD KIT	1				
17	5DH-25933-00	.PIN, PAD	1				
18	5DH-25916-00	.PLUG	1				
19	90105-08161	BOLT, FLANGE	2				
20	3B4-2580U-02	CALIPER ASSY (RIGHT)	1				
21	3B4-W0057-00	.PISTON ASSY, CALIPER	1				
22	3B4-W0047-00	..CALIPER SEAL KIT	1				
23	1UY-25937-51	.BOOT 2	1				
24	3JD-25917-00	.BOOT, CALIPER	1				
25	5DH-25919-00	.SUPPORT, PAD	1				
26	1UY-W0048-50	.BLEED SCREW KIT	1				
27	1UY-25926-51	.BOLT	1				

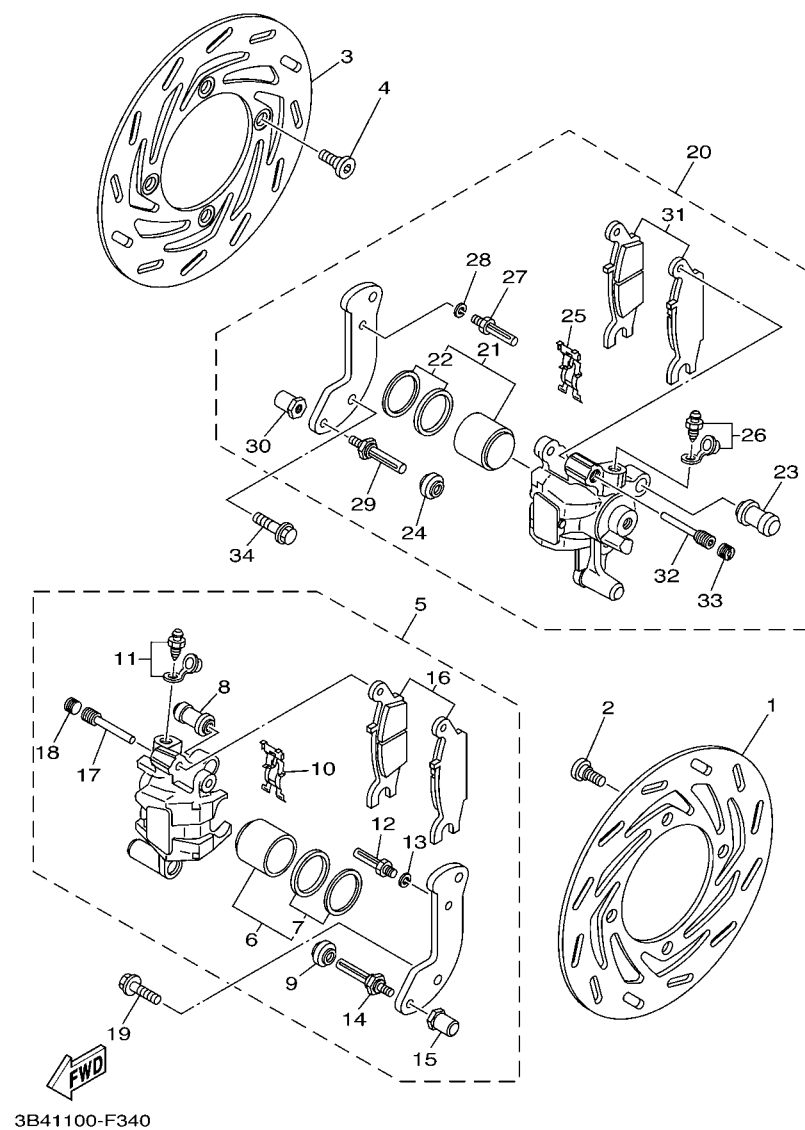


FIG. 34 FRONT BRAKE CALIPER

[illegible]

LEFT HAND SIDE

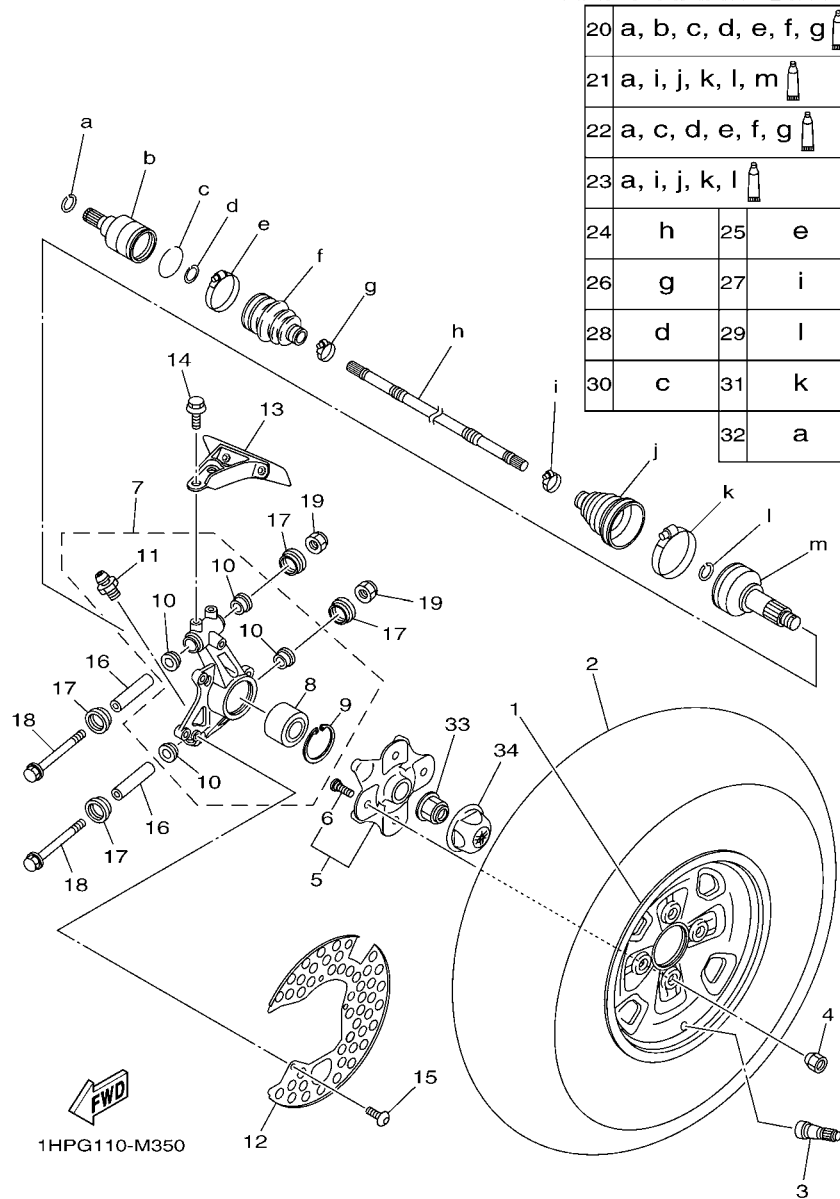


FIG. 35 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2BG-F5390-00	REAR WHEEL COMP.	1				
2	94110-12816	TIRE (AT25X10-12 MU20**TL)	1				MAXXIS
3	93900-00813	VALVE, RIM (TR413)	1				MAXXIS
4	90179-10020	NUT	4				
5	3B4-25111-11	HUB, FRONT	1				
6	90114-10014	.BOLT, SERRATION	4				
7	2BG-F530F-00	REAR KNUCKLE ASSY	1				
8	93305-00602	.BEARING	1				
9	99009-55500	.CIRCLIP	1				
10	90381-17067	.BUSH, SOLID	4				
11	93700-06004	.NIPPLE, GREASE	2				
12	1HP-F514A-00	RING, WHEEL 1	1				
13	1HP-F539F-00	PLATE 1	1				
14	90109-06840	BOLT	2				
15	98902-06010	SCREW, BIND	3				
16	5KM-23448-00	SPACER	2				
17	2NL-23517-00	COVER, THRUST 1	4				
18	90105-10212	BOLT, FLANGE	2				
19	90185-10012	NUT, SELF-LOCKING	2				
20	28P-2530V-01	DOUBLE OFF SET JOINT	1				
21	28P-2510F-02	BALL JOINT SET	1				
22	28P-2510H-02	BOOT SET(DOUBLE OFFSET JOINT)	1				
23	28P-2510G-01	BOOT SET (BALL JOINT)	1				
24	2BG-2518E-10	SHAFT	1				
25	3B4-2511H-00	BOOT BAND(DOUBLE OFFSET JOINT)	1				
26	3B4-2512G-00	BOOT BAND (SMALL)	1				
27	28P-2512G-00	BOOT BAND (SMALL)	1				

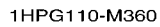
[illegible]

20	a, b, c, d, e, f, g		
21	a, i, j, k, l, m		
22	a, c, d, e, f, g		
23	a, i, j, k, l		
24	h	25	e
26	g	27	i
28	d	29	l
30	c	31	k
		32	a

FWD

1HPG110-M350

20	g, h, i, j, k, l, m	
21	a, b, c, d, e, m	
22	g, h, i, j, k, m	
23	b, c, d, e, m	
24	f	25 i
26	g	27 e
28	j	29 b
30	k	31 c
h		32 m



REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2BG-F5390-00	REAR WHEEL COMP.	1				
2	94110-12816	TIRE (AT25X10-12 MU20**TL)	1				MAXXIS
3	93900-00813	VALVE, RIM (TR413)	1				MAXXIS
4	90179-10020	NUT	4				
5	3B4-25111-11	HUB, FRONT	1				
6	90114-10014	.BOLT, SERRATION	4				
7	2BG-F532F-00	REAR KNUCKLE ASSY.,2	1				
8	93305-00602	.BEARING	1				
9	99009-55500	.CIRCLIP	1				
10	90381-17067	.BUSH, SOLID	4				
11	93700-06004	.NIPPLE, GREASE	2				
12	1HP-F514A-00	RING, WHEEL 1	1				
13	1HP-F539G-00	PLATE 2	1				
14	90109-06840	BOLT	2				
15	98902-06010	SCREW, BIND	3				
16	5KM-23448-00	SPACER	2				
17	2NL-23517-00	COVER, THRUST 1	4				
18	90105-10212	BOLT, FLANGE	2				
19	90185-10012	NUT, SELF-LOCKING	2				
20	28P-2530V-01	DOUBLE OFF SET JOINT	1				
21	28P-2510F-02	BALL JOINT SET	1				
22	28P-2510H-02	BOOT SET(DOUBLE OFFSET JOINT)	1				
23	28P-2510G-01	BOOT SET (BALL JOINT)	1				
24	2BG-2518E-10	SHAFT	1				
25	3B4-2511H-00	BOOT BAND(DOUBLE OFFSET JOINT)	1				
26	3B4-2512G-00	BOOT BAND (SMALL)	1				
27	28P-2512G-00	BOOT BAND (SMALL)	1				

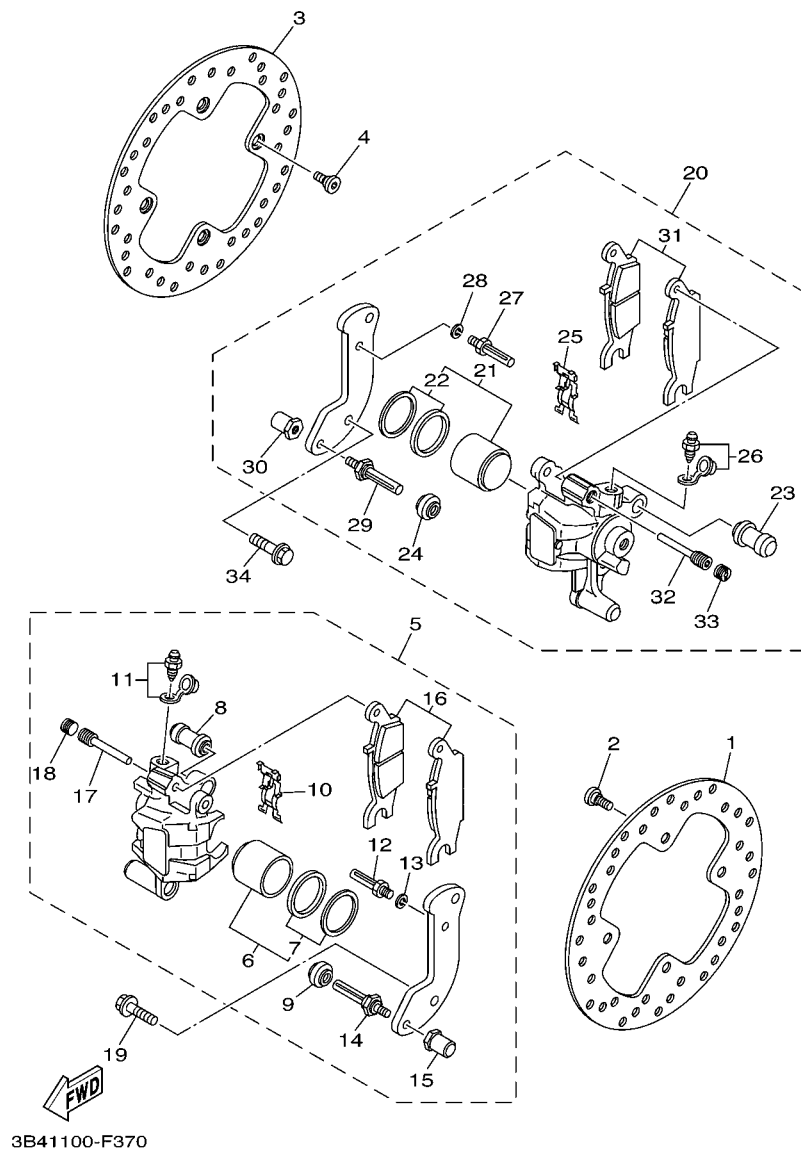


FIG. 37 REAR BRAKE CALIPER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-F582V-00	DISC, REAR BRAKE 1	1				
2	90109-08101	BOLT	4				
3	1HP-F582V-00	DISC, REAR BRAKE 1	1				
4	90109-08101	BOLT	4				
5	3B4-2580V-11	CALIPER ASSY, REAR 1	1				
6	3B4-W0057-20	.PISTON ASSY, CALIPER	1				
7	3B4-W0047-00	..CALIPER SEAL KIT	1				
8	1UY-25937-51	.BOOT 2	1				
9	3JD-25917-00	.BOOT, CALIPER	1				
10	5DH-25919-50	.SUPPORT, PAD	1				
11	1UY-W0048-50	.BLEED SCREW KIT	1				
12	1UY-25926-51	.BOLT	1				
13	1UY-25938-51	.WASHER, SPRING	1				
14	3JD-25926-00	.BOLT	1				
15	3JD-25961-00	.NUT	1				
16	3B4-W0046-00	.BRAKE PAD KIT 2	1				
17	3GD-25933-00	.PIN, PAD	1				
18	5DH-25916-00	.PLUG	1				
19	90105-08161	BOLT, FLANGE	2				
20	3B4-2580W-11	CALIPER ASSY, REAR 2	1				
21	3B4-W0057-20	.PISTON ASSY, CALIPER	1				
22	3B4-W0047-00	..CALIPER SEAL KIT	1				
23	1UY-25937-51	.BOOT 2	1				
24	3JD-25917-00	.BOOT, CALIPER	1				
25	5DH-25919-50	.SUPPORT, PAD	1				
26	1UY-W0048-50	.BLEED SCREW KIT	1				
27	1UY-25926-51	.BOLT	1				

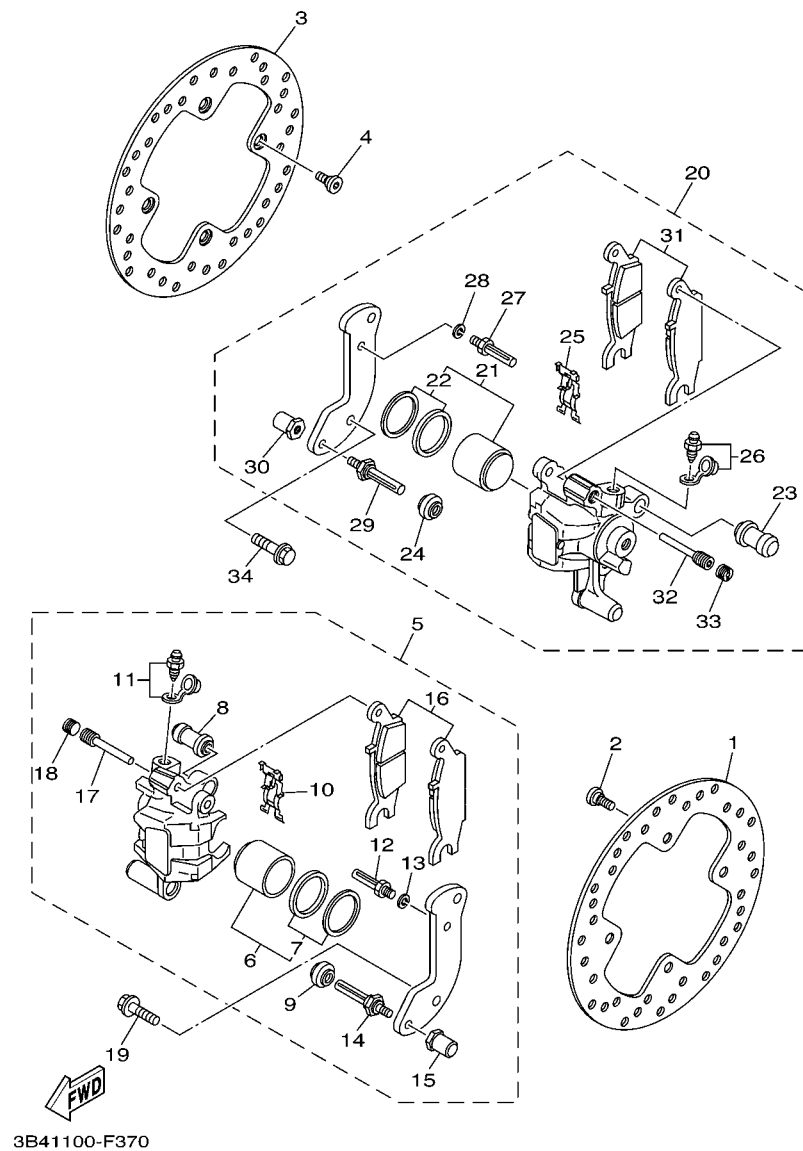


FIG. 37 REAR BRAKE CALIPER

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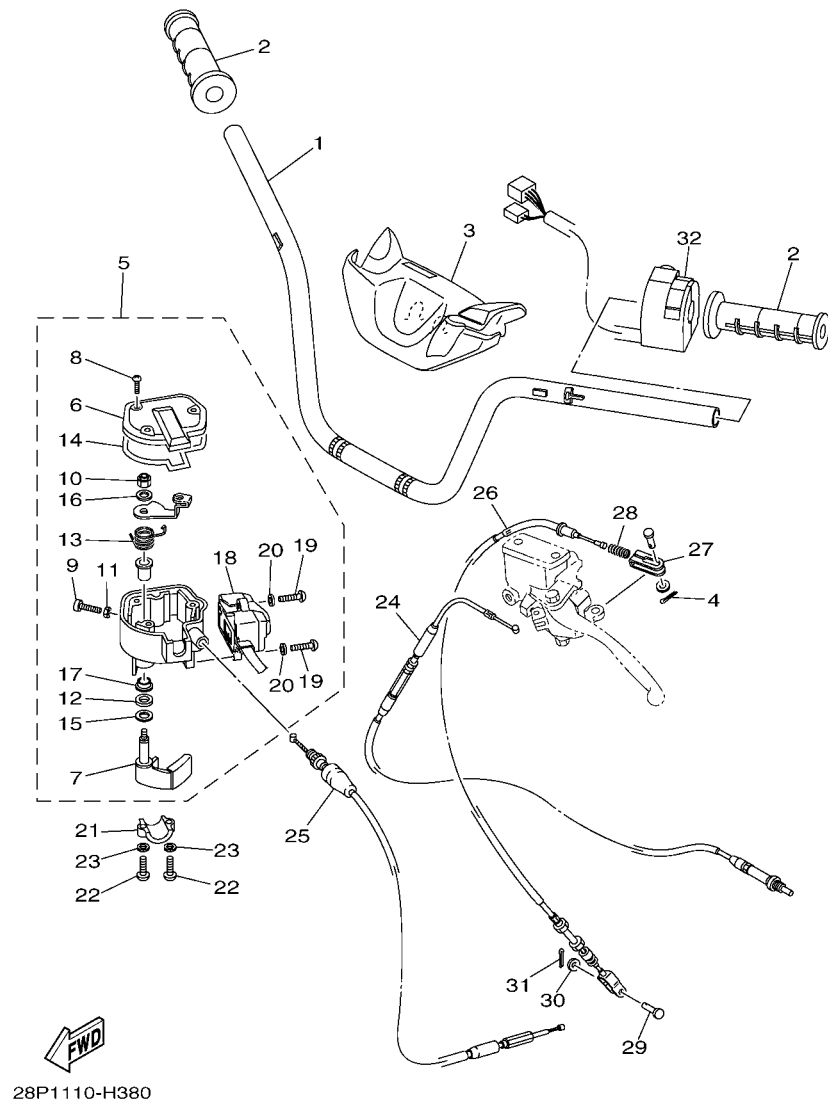


FIG. 38 STEERING HANDLE & CABLE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-F6111-00	HANDLEBAR	1				
2	5FU-F6241-10	GRIP	2				
3	1HP-F6124-00	PROTECTOR, HANDLEBAR	1				
4	91401-16012	PIN, COTTER	1				
5	1HP-26250-00	THROTTLE LEVER ASSY	1				
6	28P-2628F-00	.CAP, GEAR	1				
7	28P-2625G-00	.LEVER, THROTTLE	1				
8	90149-04278	.SCREW	3				
9	98507-05020	.SCREW, PAN HEAD	1				
10	95602-05100	.NUT, U	1				
11	95307-05700	.NUT	1				
12	93104-09025	.OIL SEAL	1				
13	1NV-26304-00	.SPRING	1				
14	28P-2628G-00	.GASKET	1				
15	1NV-26129-00	.WASHER	1				
16	1NV-26398-00	.WASHER	1				
17	1NV-2625K-00	.COLLAR	1				
18	1HP-83976-09	.SWITCH, HANDLE 1	1				
19	98502-04016	.SCREW, PAN HEAD	2				
20	92902-04600	.WASHER, PLATE	2				
21	1S3-82913-00	HOLDER, LEVER LOWER 1	1				
22	98502-05020	SCREW, PAN HEAD	2				
23	92902-05600	WASHER, PLATE	2				
24	3B4-2637F-10	CABLE, CONTROL 2	1				
25	3B4-26311-20	CABLE, THROTTLE 1	1				
26	3B4-26341-00	WIRE, BRAKE 1	1				
27	3B4-26347-00	JOINT, CABLE	1				

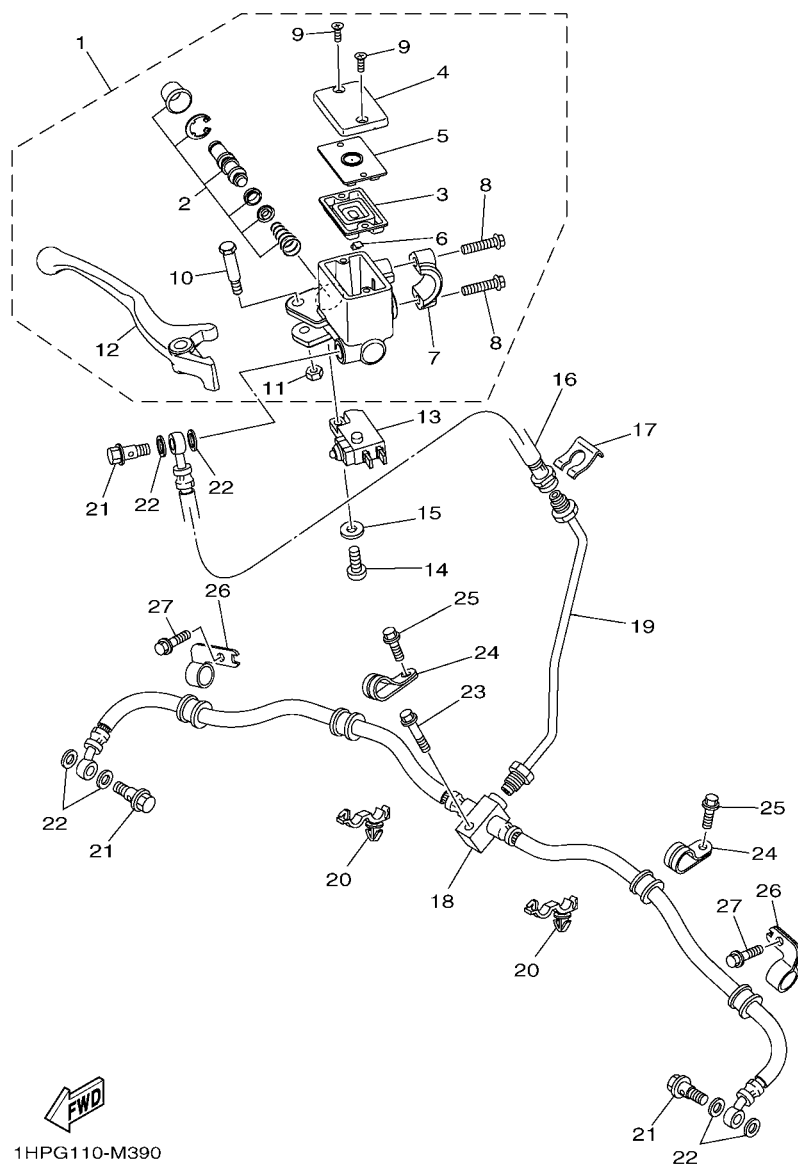


FIG. 39 FRONT MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-2583T-00	MASTER CYLINDER ASSY	1				
2	1PE-25807-00	.CYLINDER KIT, MASTER	1				
3	1HP-25854-00	.DIAPHRAGM, RESERVOIR	1				
4	1HP-25852-00	.CAP, RESERVOIR	1				
5	1HP-2585B-00	.PLATE, DIAPHRAGM	1				
6	1HP-25889-00	.SEPARATOR	1				
7	1HP-25867-00	.BRACKET, MASTER CYLINDER	1				
8	1HP-26332-00	.BOLT	2				
9	98702-04012	.SCREW, FLAT HEAD	2				
10	1HP-2589F-10	.BOLT, LEVER	1				
11	95702-06500	.NUT, FLANGE	1				
12	1HP-83922-00	.LEVER 2	1				
13	1HP-83980-01	FRONT STOP SWITCH ASSY	1				
14	98502-04012	SCREW, PAN HEAD	1				
15	92902-04600	WASHER, PLATE	1				
16	1HP-F5872-00	HOSE, BRAKE 1	1				
17	2GU-25866-00	CIRCLIP	1				
18	2BG-F5873-00	HOSE, BRAKE 2	1				
19	1HP-F5871-00	PIPE, BRAKE	1				
20	90464-20010	CLAMP	2				
21	90401-10015	BOLT, UNION	3				
22	90201-10118	WASHER, PLATE	6				
23	95812-06025	BOLT, FLANGE	1				
24	3B4-25886-00	HOLDER, BRAKE HOSE	2				
25	95812-06012	BOLT, FLANGE	2				
26	3B4-25876-10	HOLDER, BRAKE HOSE 2	2				
27	95812-06012	BOLT, FLANGE	2				

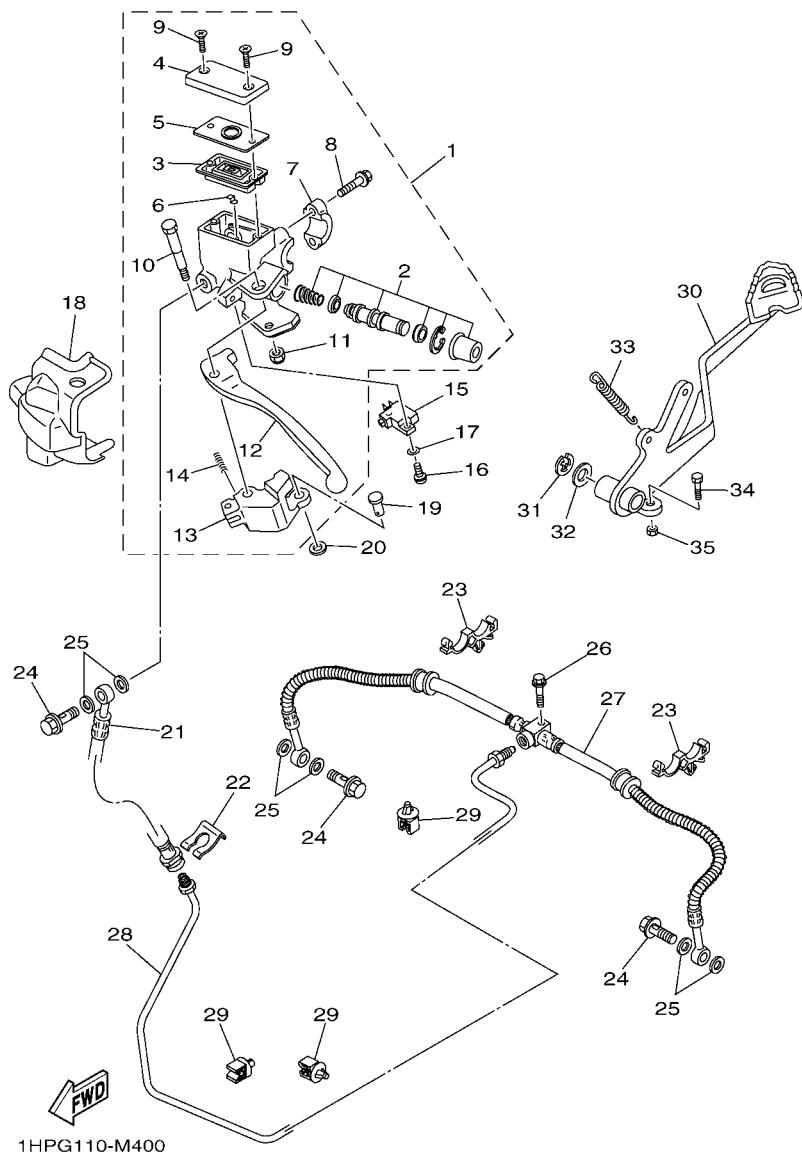
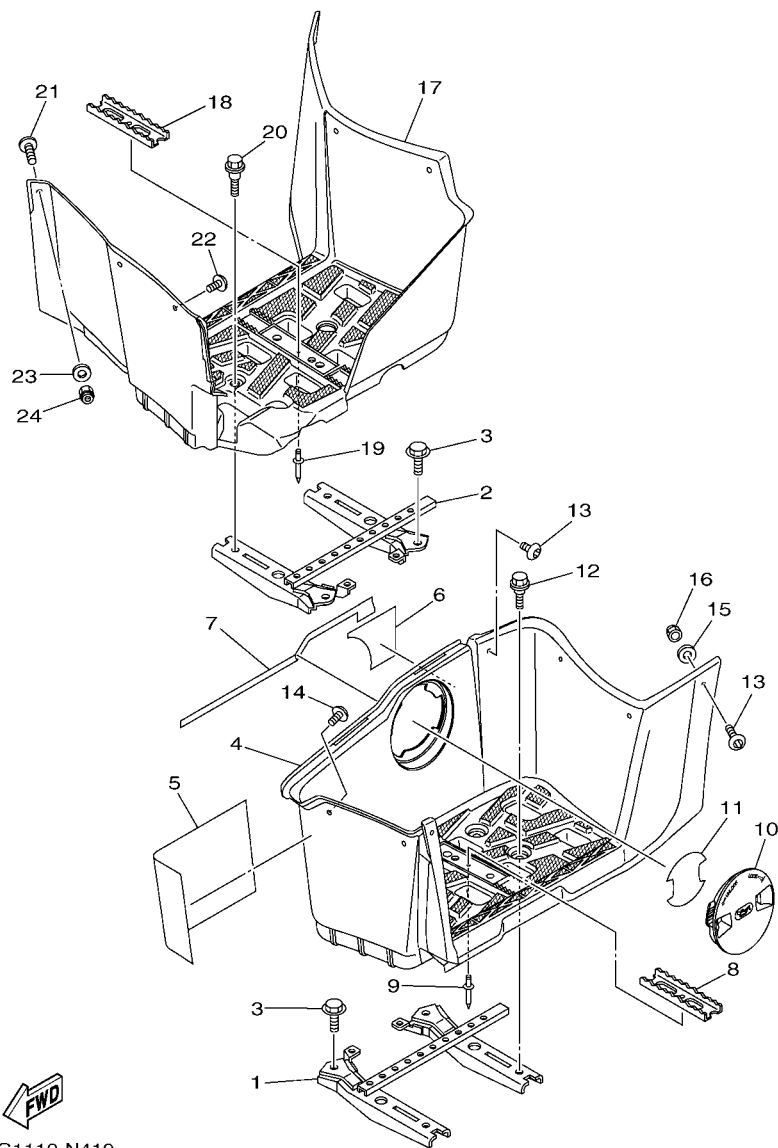


FIG. 40 REAR MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-2583V-00	RR. MASTER CYLINDER ASSY.	1				
2	1PE-25807-00	.CYLINDER KIT, MASTER	1				
3	1HP-25854-00	.DIAPHRAGM, RESERVOIR	1				
4	1HP-25852-00	.CAP, RESERVOIR	1				
5	1HP-2585B-00	.PLATE, DIAPHRAGM	1				
6	1HP-25889-00	.SEPARATOR	1				
7	1HP-25867-00	.BRACKET, MASTER CYLINDER	1				
8	1HP-26332-00	.BOLT	2				
9	98780-04012	.SCREW, FLAT HEAD	2				
10	1HP-2589F-00	.BOLT, LEVER	1				
11	1HP-26294-00	.NUT 1	1				
12	1HP-83912-00	.LEVER 1	1				
13	1HP-26168-00	.KNOCKER	1				
14	1HP-25865-00	.SPRING, SEAT	1				
15	1HP-82530-01	STOP SWITCH ASSY	1				
16	98502-04012	.SCREW, PAN HEAD	1				
17	92902-04600	WASHER, PLATE	1				
18	3B4-26372-00	COVER, HANDLE LEVER 1	1				
19	90240-08013	PIN, CLEVIS	1				
20	92902-08600	WASHER, PLATE	1				
21	1HP-F5872-00	HOSE, BRAKE 1	1				
22	2GU-25866-00	CIRCLIP	1				
23	90464-16006	CLAMP	2				
24	90401-10015	BOLT, UNION	3				
25	90201-10118	WASHER, PLATE	6				
26	95812-06025	BOLT, FLANGE	1				
27	2BG-F5874-00	HOSE, BRAKE	1				



2BG1110-N410

FIG. 41 STAND & FOOTREST

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-F7452-00	BRACKET, FOOTREST 1	1				
2	1HP-F7462-00	BRACKET, FOOTREST 2	1				
3	95812-08012	BOLT, FLANGE	4				
4	1HP-F7453-00	COVER 1	1				
5	3B4-21732-00	SEAL 1	1				
6	1HP-F2875-00	SEAL 3	1				
7	2BG-F2874-00	SEAL 2	1				
8	5UH-F741A-10	ARM 1	1				
9	90267-489U9	RIVET, BLIND	1				
10	1HP-F8239-00	COVER 3	1				
11	1HP-F1735-00	SEAL 2	1				
12	90109-06172	BOLT	4				
13	90111-06814	BOLT, HEX. SOCKET BUTTON	6				
14	90111-06137	BOLT, HEX. SOCKET BUTTON	1				
15	90201-06078	WASHER, PLATE	6				
16	95702-06300	NUT, NYLON	6				
17	1HP-F7463-00	COVER 2	1				
18	5UH-F741A-10	ARM 1	1				
19	90267-489U9	RIVET, BLIND	1				
20	90109-06172	BOLT	4				
21	90111-06814	BOLT, HEX. SOCKET BUTTON	5				
22	90111-06137	BOLT, HEX. SOCKET BUTTON	1				
23	90201-06078	WASHER, PLATE	6				
24	95702-06300	NUT, NYLON	6				

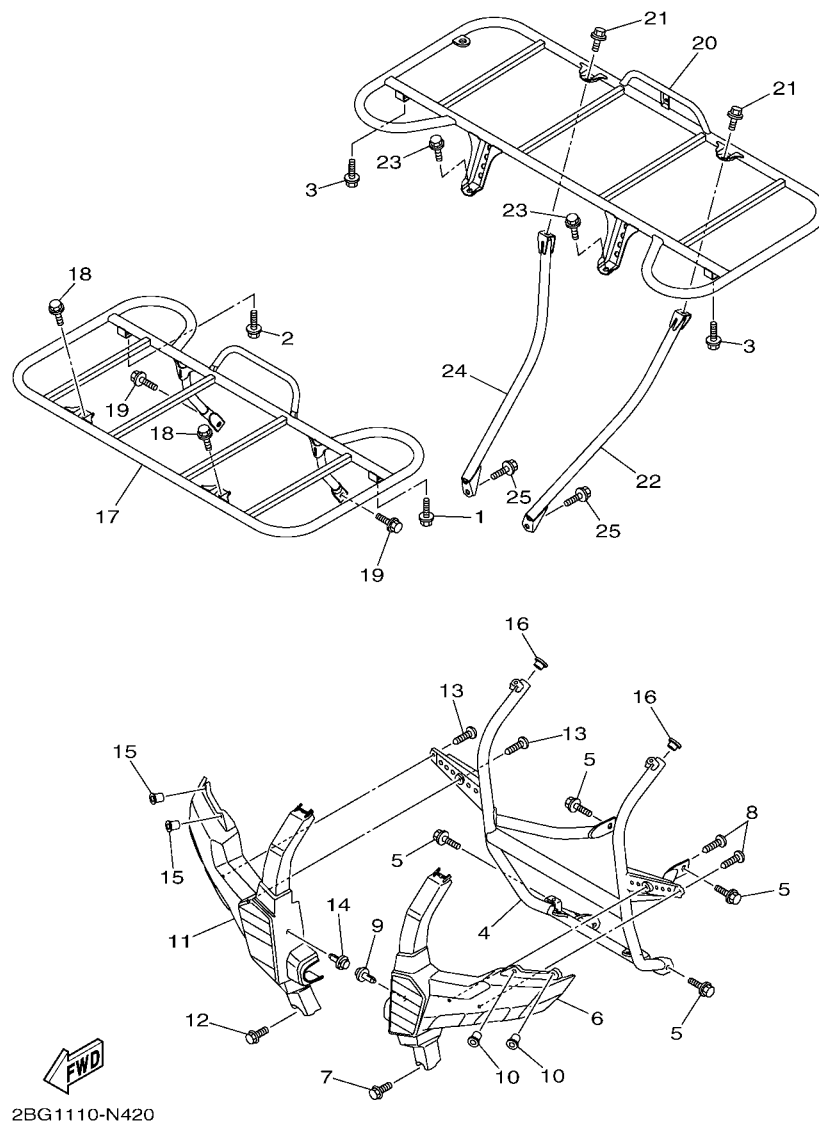
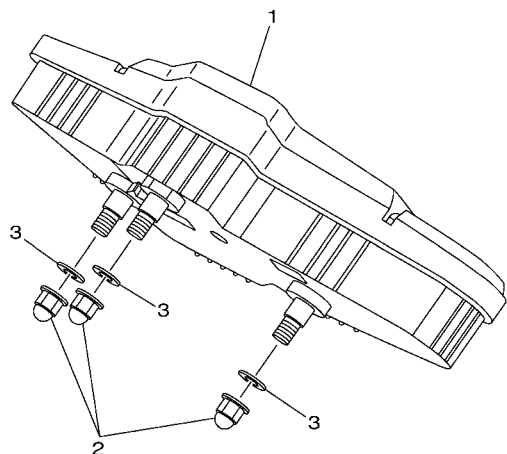


FIG. 42 GUARD

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	90119-06152	BOLT, WITH WASHER	1				
2	90119-06152	BOLT, WITH WASHER	1				
3	90119-06152	BOLT, WITH WASHER	2				
4	1HP-F845N-00	BAR, CARRY FRONT	1				
5	95812-08014	BOLT, FLANGE	4				
6	1HP-F842M-00	COVER 1	1				
7	90105-06832	BOLT, FLANGE	1				
8	90167-06800	SCREW, TAPPING	2				
9	90269-07012	RIVET	1				
10	90179-05523	NUT	2				
11	1HP-F842N-00	COVER 2	1				
12	90105-06832	BOLT, FLANGE	1				
13	90167-06800	SCREW, TAPPING	2				
14	90269-07012	RIVET	1				
15	90179-05523	NUT	2				
16	90338-18122	PLUG	2				
17	2BG-F4841-00	CARRIER, FRONT	1				
18	95812-08012	BOLT, FLANGE	2				
19	90119-08118	BOLT, WITH WASHER	2				
20	2BG-F4842-00	CARRIER, REAR	1				
21	95812-08014	BOLT, FLANGE	2				
22	2BG-F482J-00	FRAME, CARRIER 1	1				
23	90119-10044	BOLT, WITH WASHER	2				
24	2BG-F482K-00	FRAME, CARRIER 2	1				
25	90119-10044	BOLT, WITH WASHER	2				



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FIG. 45 METER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1HP-83500-00	METER ASSY	1				
2	95302-05800	NUT, CROWN	3				
3	90201-05039	WASHER, PLATE	3				

[illegible]

[illegible]

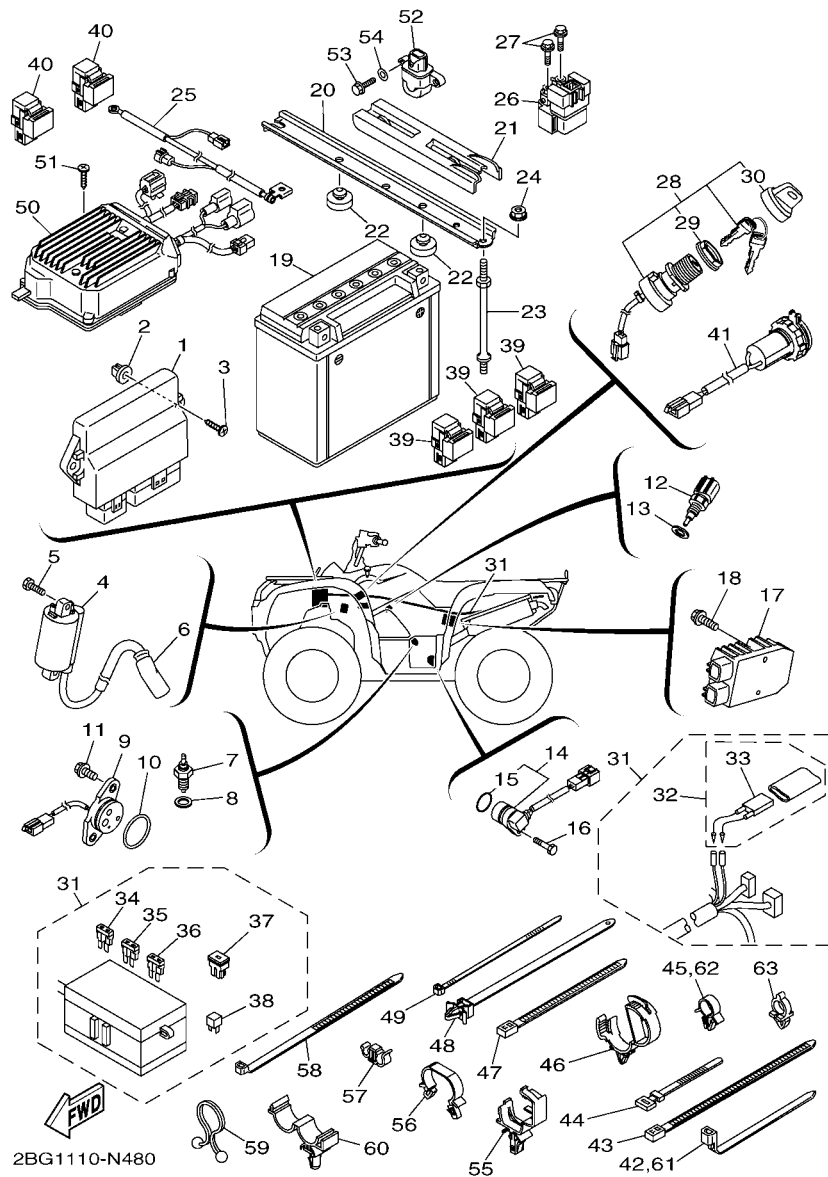


FIG. 48 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2BG-8591A-00	ENGINE CONTROL UNIT ASSY	1				
2	90338-08226	PLUG	1				
3	97702-60025	SCREW, TAPPING	1				
4	1D7-82310-01	IGNITION COIL ASSY	1				
5	97002-06016	BOLT	2				
6	5VK-82370-00	PLUG CAP ASSY	1				
7	3GB-82540-01	NEUTRAL SWITCH ASSY	1				
8	90430-10148	GASKET	1				
9	3B4-82540-01	NEUTRAL SWITCH ASSY	1				
10	93210-29196	O-RING	1				
11	90119-06137	BOLT, WITH WASHER	2				
12	5YP-85790-00	THERMOSENSOR ASSY	1				
13	90430-12202	GASKET	1				
14	3B4-83755-00	SENSOR, SPEED	1				
15	4D9-81168-00	.O-RING	1				
16	91312-06020	BOLT	1				
17	1D7-81960-01	RECTIFIER & REGULATOR ASSY	1				
18	95812-06020	BOLT, FLANGE	2				
19	5FU-H2100-20	BATTERY ASSY (YUASA YTX20L-BS)	1				
20	1HP-H2128-00	BRACKET, BATTERY	1				
21	3B4-82129-00	COVER, BATTERY	1				
22	22W-24741-00	PAD, SEAT	2				
23	3B4-82133-10	SCREW, FITTING	2				
24	95702-06500	NUT, FLANGE	2				
25	34D-82116-00	WIRE, MINUS LEAD	1				
26	3B4-81940-00	STARTER RELAY ASSY (2768113-A)	1				
27	95022-06008	BOLT, FLANGE	2				

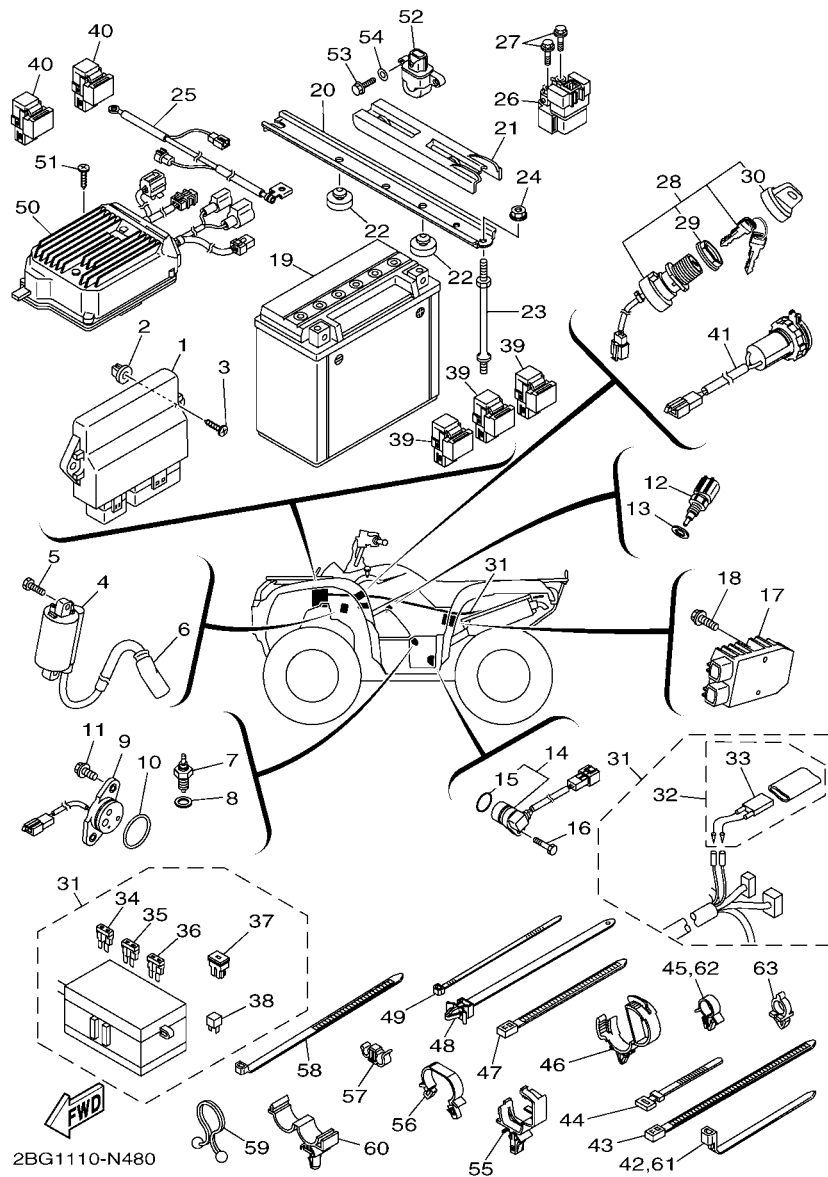


FIG. 48 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	28P-82510-00	MAIN SWITCH ASSY	1				
29	3HN-82569-00	.NUT, MAIN SWITCH	1				
30	3HN-82579-00	.CAP, KEY	1				
31	2BG-82590-00	WIRE HARNESS ASSY	1				
32	4GB-82180-00	.CIRCUIT BREAKER ASSY	1				
33	4GB-82560-00	..THERMO SWITCH ASSY	1				
34	5JJ-82151-90	.FUSE (5A-BL)	2				
35	5JJ-82151-20	.FUSE (20A-BL)	2				
36	5JJ-82151-30	.FUSE (10A-BL)	5				
37	5PS-82151-00	.FUSE (40A)	2				
38	3WP-81980-00	.DIODE ASSY	1				
39	5DM-81950-00	RELAY ASSY (G8HN-1C4T-DJ-Y52)	3				
40	8FP-81950-01	RELAY ASSY (8FP-01)	2				
41	1HP-H254B-00	TERMINAL COMP.	1				
42	90464-15195	CLAMP	2				
43	90464-40825	CLAMP	4				
44	437-83936-01	BAND, SWITCH CORD	4				
45	90464-15157	CLAMP	5				
46	90464-20181	CLAMP	2				
47	90464-31827	CLAMP	1				122X4.80
48	90464-10112	CLAMP	1				(160X8.00)
49	5Y9-12491-00	CLAMP 1	2				
50	2BG-859A0-00	POWER STRG. CONT. UNIT ASSY	1				
51	98902-06020	SCREW, BIND	1				
52	3B4-82576-00	SENSOR, LEAN ANGLE	1				
53	97002-05016	BOLT	2				
54	92902-05600	WASHER, PLATE	2				

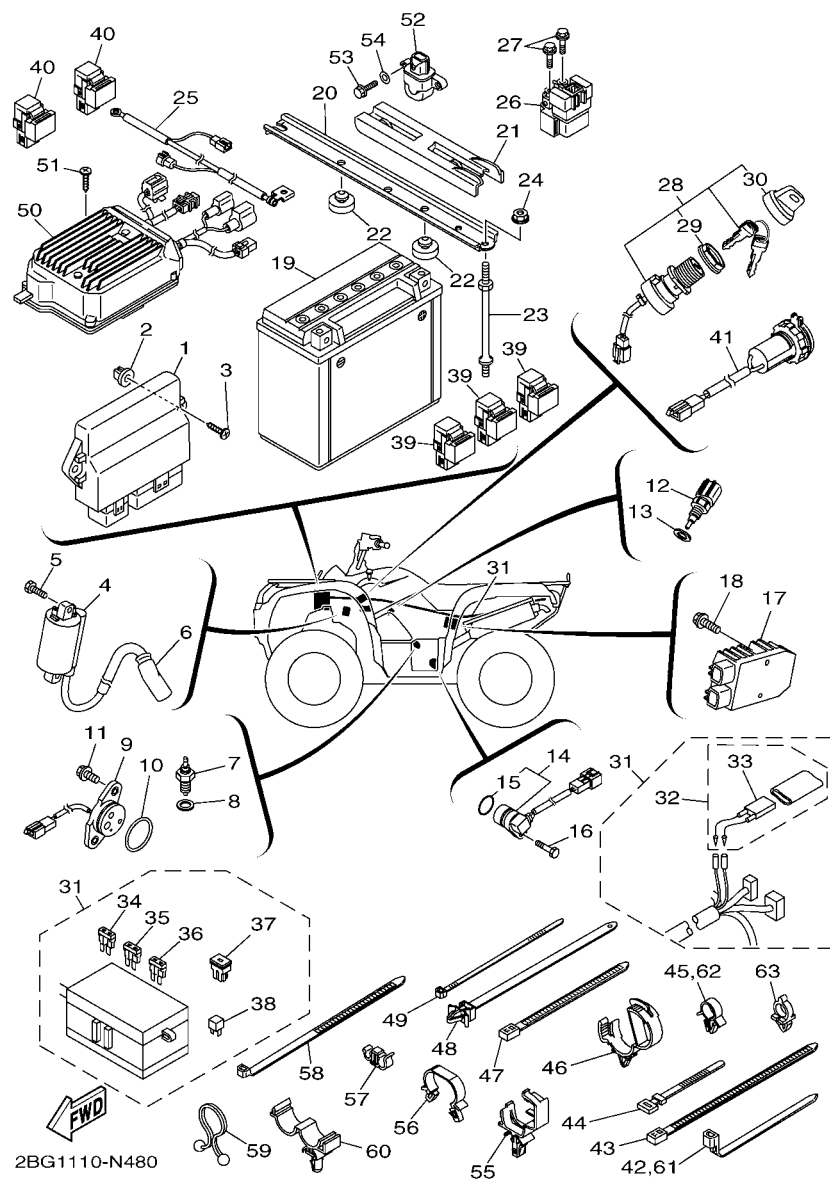


FIG. 48 ELECTRICAL 1

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NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
93604-18100	18 - 7	95612-16100	28 - 20	97702-60025	48 - 3						
93606-09002	3 - 10	95702-06300	24 - 20	98502-03530	46 - 4						
93612-16254	1 - 10		24 - 24	98502-04012	39 - 14						
93700-06004	35 - 11		41 - 16		40 - 16						
	36 - 11		41 - 24	98502-04016	38 - 19						
93900-00813	32 - 3		47 - 4	98502-05016	21 - 24						
	33 - 3	95702-06500	11 - 10	98502-05020	38 - 22						
	35 - 3		39 - 11	98502-06012	10 - 11						
	36 - 3		48 - 24		11 - 6						
94108-12819	32 - 2	95702-08500	11 - 32		11 - 25						
	33 - 2	95802-06030	30 - 16	98507-05020	38 - 9						
94110-12816	35 - 2		30 - 19	98702-04012	39 - 9						
	36 - 2	95812-06012	1 - 34	98780-04012	40 - 9						
94580-31074	8 - 11		20 - 30	98902-06010	32 - 13						
94591-57126	5 - 11		39 - 25		33 - 13						
94701-00420	1 - 9		39 - 27		35 - 15						
95022-06008	48 - 27	95812-06014	27 - 19		36 - 15						
95022-06010	6 - 18	95812-06016	19 - 26	98902-06020	48 - 51						
	7 - 8	95812-06020	7 - 18	99001-10600	40 - 31						
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95022-06045	7 - 10		20 - 29		36 - 9						
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95022-06060	12 - 8		13 - 20	99530-10014	26 - 29						
95022-08012	26 - 34	95822-06040	13 - 21	99530-10116	12 - 4						
95302-05800	45 - 2	95822-08012	11 - 28		13 - 3						
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95612-08625	1 - 3	97702-50520	9 - 14								